## Accepted Manuscript

Title: On microfluidic solvent extraction of uranium

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PII:	S0255-2701(17)31251-5
DOI:	https://doi.org/10.1016/j.cep.2018.08.007
Reference:	CEP 7355
To appear in:	Chemical Engineering and Processing
Received date:	8-12-2017
Revised date:	15-7-2018
Accepted date:	8-8-2018

Please cite this article as: Darekar M, Singh KK, Sapkale P, Goswami AK, Mukhopadhyay S, Shenoy KT, On microfluidic solvent extraction of uranium, *Chemical Engineering and Processing - Process Intensification* (2018), https://doi.org/10.1016/j.cep.2018.08.007

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# ACCEPTED MANUSCRIPT

## On microfluidic solvent extraction of uranium

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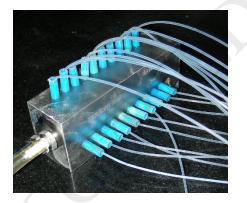
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#### Abstract

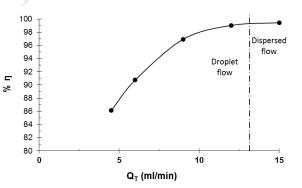
This experimental study is focused on several aspects of microfluidic solvent extraction of uranium in a set up comprising of microbore tube(s) connected to opposed T-junction(s). Experiments are carried out using simulated lean aqueous phase having 550 ppm uranium in 1 M HNO<sub>3</sub> as the feed. The organic phase consists of 30% (v/v) tributyl phosphate (TBP) in dodecane. The effects of flow rate on flow pattern, mass transfer and settling are studied. Performance of a straight microbore tube is compared with a coiled microbore tube of identical diameter and length. Two-stage extraction and stripping at total flow rate of 10 LPH are demonstrated using 20 parallel microbore tubes to highlight the ease of scale-up by numbering up.

Keywords: dodecane, extraction, flow pattern, microfluidic, microbore, uranium, TBP

#### **Graphical Abstract**



MDIMJ: Monoblock distributor with inbuilt microfluidic junctions



Effect of total flow rate on percentage efficiency (O/A=2/1)

### Highlights

- Solvent extraction of uranium in microbore tubes
- Effect of flow pattern on mass transfer and settling of dispersion
- Effect of coiling of microbore tube on mass transfer

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