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Authors: Zhaowei Xiang, Ling Wang, Chengli Yang, Ming Yin, Guofu Yin



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Analysis of the quality of slope surface in selective laser melting process by simulation and experiments

Zhaowei Xiang^{a,b}, Ling Wang^{a*}, Chengli Yang^a, Ming Yin^a, Guofu Yin^a

^a School of Manufacturing Science and Engineering, Sichuan University, Chengdu
610065, China

^b School of Mechanical engineering, Chongqing University of Technology, Chongqing,
400054, China

*Corresponding author: Ling Wang

E-mail: wanglynn@scu.edu.cn

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