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Naseem Khayum, S. Anbarasu, S. Murugan

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1 Biogas potential from spent tea waste: A laboratory scale investigation of co-

2 digestion with cow manure

Naseem Khayum*, S. Anbarasu, S.Murugan

Department of Mechanical Engineering, National Institute of Technology Rourkela, India *Corresponding author e-mail address: abdulkhayyum.nitr@gmail.com

7 Abstract

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Spent tea waste (STW) is an organic waste that is disposed in open land after preparation of 8 9 tea. Generally, it is disposed in an open land which increases anthropogenic gases. Converting it into useful energy or value added product may reduce disposal problem and anthropogenic 10 activity. In this study, STW was co-digested with cow manure (CM) for obtaining biogas by 11 anaerobic digestion. For this purpose, STW was mixed with CM at different proportions, 12 namely 50:50, 40:60, 30:70, 20:80, and 0:100 percentages on a mass basis, were used in five 13 different anaerobic digesters. The samples were kept in different anaerobic digesters for the 14 study. The effect of important input parameters like pH, Carbon to Nitrogen (C/N), and 15 16 digestion time on the biogas production were studied. Further, the collected biogas from the digesters were characterised to ensure the suitability for use as a renewable fuel. Furthermore, 17 18 the digested slurry was also analysed for its use in agriculture sector. The results are presented

- 19 in this paper.
- 20 Keywords: Spent tea waste, Cow manure, anaerobic digestion, biogas

21 Nomenclature

STW	Spent Tea Waste
CM	Cow Manure
AD1	Anaerobic Digester1
C/N	Carbon to Nitrogen
CH_4	Methane
NH ₃	Ammonia
CO_2	Carbon dioxide
H_2S	Hydrogen Sulphide
MSW	Municipal Solid Waste
NIT	National Institute of Technology
FTIR	Fourier Transform Infrared Spectrography
0	Oxygen
Н	Hydrogen
Br	Bromine
Ι	Iodine
Cl	Chlorine
TS	Total Solid
VS	Volatile Solid

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