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Effects of welding speed on bubble dynamics and process stability in mechanical constraint-assisted underwater wet welding of steel sheets

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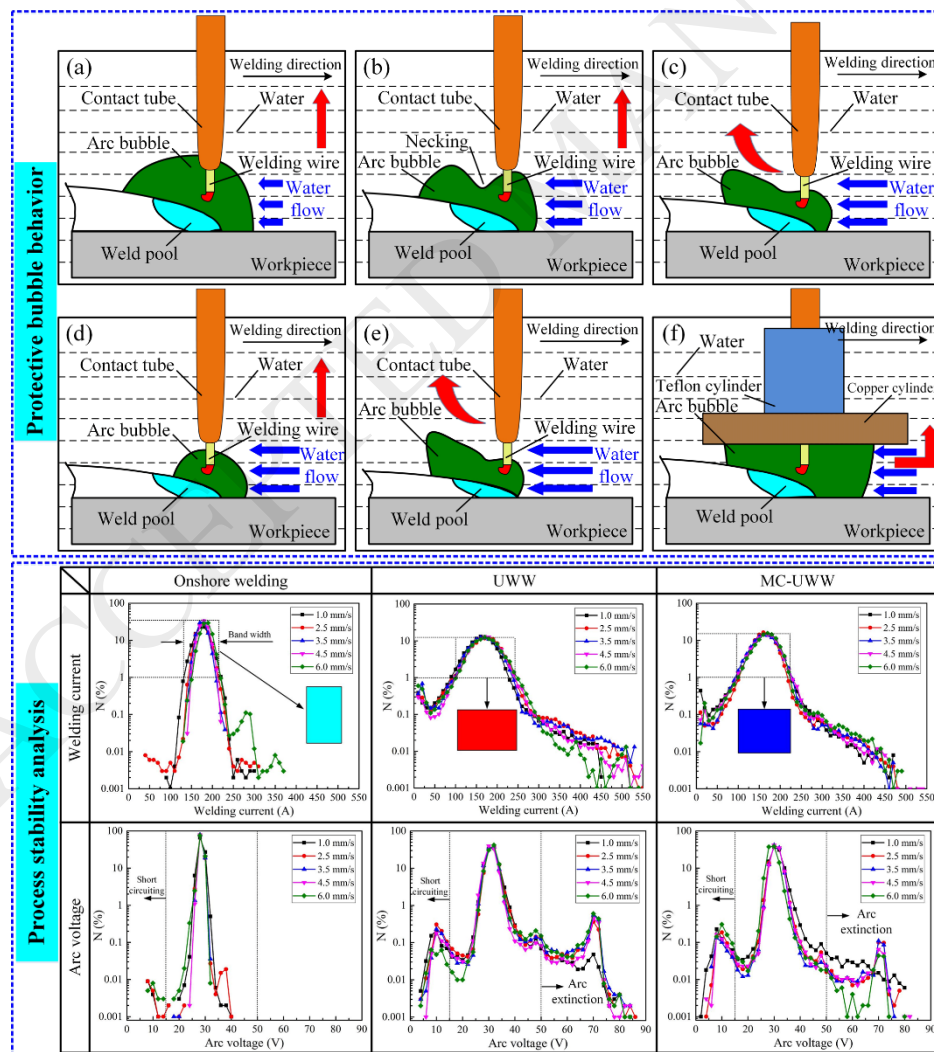
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