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# Nanocasting synthesis and gas-sensing behavior of hematite nanowires

Danping Li<sup>a</sup>, Y. Zhang<sup>b</sup>, Jingcai Xu<sup>a</sup>, Hongxiao Jin<sup>a</sup>, Dingfeng Jin<sup>a</sup>, Bo Hong<sup>a</sup>, Xiaoling Peng<sup>a</sup>, Panfeng Wang<sup>a</sup>, Hongliang Ge<sup>a</sup>, Xinqing Wang<sup>a,\*</sup>

<sup>a</sup> College of Materials Science and Engineering, China Jiliang University, Hangzhou 310018, China <sup>b</sup> College of Optical and Electronic technology, China Jiliang University, Hangzhou, 310018, China

#### HIGHLIGHTS

#### G R A P H I C A L A B S T R A C T

- Uniform  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs with the diameter of 4, 6 and 8 nm were synthesized by nanocasting method.
- Bandgap decreased with the increasing diameter for quantum size effect.
- The  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based gas-sensors exhibited high sensitivity and fast response-recovery.
- Bandgap and crystallinity would influence the gas-sensing behavior except for surface area.

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#### 1. Introduction

Hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) was an important multifunctional material with applications such as catalysts, gas sensors, optical devices, lithium-ion batteries and electromagnetic devices [1–4]. Owing to its high thermal stability under ambient conditions, environmentally friendly features and low production cost,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>



#### ABSTRACT

The dispersed and uniform hematite nanowires ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs) with the different diameter were synthesized using SBA-15 as hard templates by the nanocasting method, and the diameter of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs was about 4, 6 and 8 nm, respectively. The BET surface area of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs changed a little, while the bandgap decreased from 2.07, 2.03 to 1.91 eV with the increasing diameter according to quantum size effect. Compared all samples, the sensitivity of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based gas-sensors increased from 10.64 to 11.43 with the bandgap and BET surface area  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs in 100 ppm ethanol at 300 °C, and the response–recovery time was also improved for the good crystallinity. It's concluded that the surface area greatly affected the gas-sensing performance of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based sensors, while the bandgap and crystallinity also influenced the gas-sensing behavior to some extent. The  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based gas-sensors exhibited the high sensitivity, fast response–recovery and good selectivity to ethanol.

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have been widely studied and used as a gas-sensing material [5,6]. Due to surface reactions of oxidation or reduction, the working mechanism of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> gas sensor was based on the change of the electrical conductivity. The above surface reactions were directly depended on the oxygen vacancies at the surface, which required the higher specific surface area with more active centers and defects at the surface of nanoparticles [7,8]. Therefore,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanostructures were particularly investigated to improve the gas-sensing properties [9,10], which included hollow nanostructure [11], nanowires [12], nanoparticles [13], nanospheres [14,15] and other structures [16,17].

<sup>\*</sup> Corresponding author. *E-mail addresses:* zyshally@cjlu.edu.cn (Y. Zhang), wxqnano@cjlu.edu.cn (X. Wang).

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Owing to the unique microstructure, huge surface area and excellent physical performance, one-dimensional (1D) nanostructures have attracted the interest of the researchers. And 1D  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanostructures based gas sensors had presented their high sensitivity, good selectivity, rapid response and recovery time. Patil et al. had synthesized  $\alpha\mbox{-}Fe_2O_3$  nanorods by calcining the  $\alpha\mbox{-}FeOOH$ precursor in air, and  $\alpha\text{-}\text{Fe}_2\text{O}_3$  nanorods based gas sensors exhibited the outstanding gas-sensing performance to 5 ppm liquid petroleum gas with the reasonable response and good selectivity [18]. Wang et al. had prepared  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanoshuttles by hydrothermal method, which presented a rapid response and recovery times of 3–5 s and 2 s to 10–100 ppm toluene [19]. Sarkar et al. had prepared  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanoribbons by the solvothermal method, indicating the high sensitivity to liquid petroleum gas for  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanoribbons based gas sensors [20]. However, few studies focused on the influence of the diameter on the gas-sensing properties of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanowires (NWs) based sensors. This should be attributed to the difficulty of the synthesis for the dispersed uniform  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs.

Only when the controllable nanostructures with the uniform grain size were synthesized, the influence of the grain size of the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs on the gas-sensing properties could be deduced. Owing to the good uniformity and high controllability for target products, the nanocasting method was the first choice for the synthesis of the controllable nanostructures in many preparation methods [21]. Silica SBA-15 with the well-ordered hexagonal straight mesoporous structures was the good candidates as the hard template for nanowires [22,23]. In our previous works, Co<sub>3</sub>O<sub>4</sub> and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanowires had been synthesized using SBA-15 as hard template with the nanocasting method, the magnetic properties and gas-sensing performance were investigated in detail [23,24].

By adjusting the mesopores size of SBA-15 with the chemical conditions, the uniform and well-dispersed nanowires with different diameters could be obtained with nanocasting method. In this way, the influence of the diameter of nanowires on the gassensing performance was discussed in detail. In this paper,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs were synthesized with the nanocasting method using the above SBA-15 (with the different pore-size) as templates. The microstructure of SBA-15 and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs was characterized with X-ray diffraction (XRD), transmission electron microscopy (TEM), nitrogen adsorption/desorption isotherm and UV-vis spectrum. Furthermore, the gas-sensing properties of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based sensors were discussed in detail, and the relationship of the gas sensitivity of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs based gas sensors with the surface area, crystallinity and bandgap was concluded.

#### 2. Experimental section

All chemicals were of analytical grade and used as purchased. Mesoporous silica SBA-15 templates were prepared by the method described previously [25]. The hydrothermal temperature for the synthesis of SBA-15 was 70, 100 and 130 °C, and the samples were marked as SBA-15-70, SBA-15-100 and SBA-15-130, respectively. For the synthesis of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs, ferric nitrate and SBA-15 powders (the atomic ratio of Si:Fe=2:1) were dissolved in ethanol and then added hexane until a fine powder was formed. After the powder was heated at 550 °C for 6 h, 2 M NaOH aqueous solution was added to the above powder to remove SBA-15. The well-dispersed  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs were separated from the bundled  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs-70, NWs-100 and NWs-130, respectively. All above samples were filtered and washed with the deionized water and ethanol, and then were dried at 80 °C for 4 h.

The morphology of all samples was examined by TEM

(JME-1200EX). The structure character of samples was analysed by the small-angle XRD and XRD (XD-5A, Cu target, wavelength 0.154 nm). UV–vis spectrum was obtained by a UV3600 spectrophotometer. Nitrogen physisorption experiments were measured at 77 K on a Micrometrics ASAP 2020 surface area and porosity analyzer. The BET (Brunauer–Emmett–Teller) surface areas were estimated from the relative pressure range 0.06 to 0.2.

To measure the sensing properties of the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs-70, NWs-100 and NWs-130, the sensors were prepared as follows: A proper amount of each sample was mixed with several drops of deionized water in an agate mortar to form a homogeneous paste, which was deposited on the alumina ceramic tube assembled with platinum wire electrodes for electrical contacts. The prepared gas sensing device was aged at 300 °C for 5 days to improve the stability of the sensor. Then a Ni-Cr alloy wire was passed through the alumina ceramic tube and used as a heater by tuning the heating voltage  $(V_h)$ . Then the gas sensing tests were performed on a WS-60A gas sensing measurement system, which was a static system using atmospheric air as the interference gas. The relative humidity (RH) was about 55%. The sensitivity (S=Ra/Rg) of a sensor was defined as the ratio of sensor resistance in air (Ra) to that in a target gas (Rg). The response and recovery times were defined as the times required for a change in the resistance to reach 90% of the equilibrium value after the detected gas was injected and removed, respectively [26].

#### 3. Results and discussion

The small-angle XRD (SXRD) was introduced in Fig. 1 to characterize the detail microstructure of mesoporous silica SBA-15, which was treated hydrothermally at the different temperature of 70, 100 and 130 °C, respectively. The three peaks for (100), (110) and (200) could be detected evidently, indicating the well-ordered hexagonal mesoporous structure of all samples. The three peaks of all SBA-15 samples shifted to the low angle direction with the increasing hydrothermal temperature. It could be concluded that the mesopores of SBA-15 become bigger with the increasing hydrothermal temperature. The cell parameter was calculated from and the cell parameter increased from 9.8 nm for SBA-15-70 to 11.3 nm for SBA-15-130, which proved the change trend of mesopores. And the above as-prepared SBA-15 could be used as hard templates to synthesize the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NWs in the following.



Fig. 1. SXRD spectrum of the SBA-15-70, SBA-15-100 and SBA-15-130.

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