

### **Research Paper**

# Framework to develop the mechanisation of date palm cultivation



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#### ARTICLE INFO

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Keywords: Phoenix dactylifera L. Mechanisation framework 3D mechanisation Operating index The trends in the mechanisation of date palm production were reviewed and five key obstacles were identified: structural heterogeneity, impact of economic and social factors, changing nature of production cycle, lack of innovation in crown access, and the lack of mechanisation indices. A general date palm mechanisation framework was developed which could help understanding and studying the obstacles to mechanisation and derive factors through the principal concepts of revenue loss and availability of the skilled palmtree climbing workers. Increasing the rate of operation rate with fewer workers would advance date palm production. This trend could be encouraged through lower machinery costs and higher worker safety. Potential advantages of ground-based mechanisation methods are presented through analytical formulation of crown access methods. The ground-based approach appears to be more efficient than conventional approaches using palm climbing or elevating because it simplifies the three-dimensional nature of the working environment into less complex two dimensions. Ground-based methods have limitations due to the increased difficulty of operating in crown zone with increasing palm height. An operational index was defined to help develop the mechanisation of date palm cultivation. The index can reveal the height limits affordability for any date palm mechanisation systems. For each specific mechanisation operation there could be a minimum or maximum height limit and/or a height gap.

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#### 1. Introduction

Despite recent change in nutritional habits date palm, as old as mankind's history and one of the early food resources in the Middle East, still has an important role to play in the economy, food chain, and culture of these communities. Date palm cultivation worldwide has increased with significant rate in last three decades (Fig. 1) with more than 7.5 million tonnes of date fruits produced from approximately 1.1 million ha in 2012 (FAOSTAT, 2015). Dates are important fruit and food in more than 30 countries (Shamsi, 1998) with a majority of dates mainly being produced in Middle East and North Africa.

Date palm produces a remarkable high sugar fruit, with >70% average sugar content. It is known as a compact food with high and rapidly releasable energy, dietary fibre and a number of important micronutrients. However, its role in food categories (as a fruit, food or sweet) is unclear and it has a high price, mainly due to labour costs which has limited its cultivation in recent years (Mostaan, Garshasbi, Golshan Tafti, & Mosavi, 2011) as shown in Fig. 1.

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Nomenclature		n <sub>wm</sub>	Number of workers in the mechanised operating
$BH_L$	Boundary low height (m)		crew (count)
BH <sub>H</sub>	Boundary high height (m)	n <sub>wp</sub>	Number of workers in PE approach operating crew
C <sub>D</sub>	Total cost of delay in operation for the entire of an		(count)
_	orchard (US \$)	n <sub>wr</sub>	Minimum number of required workers in the
C <sub>d</sub>	Cost of delay in operation (US $\$ palm <sup>-1</sup> )		operational crew (count)
C <sub>Dm</sub>	Delay included total operational cost of	n <sub>wt</sub>	Number of workers in traditional operating crew
Dim	mechanised method for the entire of an orchard		(count)
	(US \$)	Р	Product price (US \$ kg <sup>-1</sup> )
C <sub>Dt</sub>	Delay included total operational cost of traditional	PE	Powered worker elevation approach
- Di	method for the entire of an orchard (US \$)	R <sub>a</sub>	Actual rate of operation (palm $d^{-1}$ )
Ce	Cost of equipment (US $day^{-1}$ )	R <sub>m</sub>	Operating rate in mechanised methods (palm d $^{-1}$ )
C <sub>eg</sub>	Cost of equipment in GA approach (US \$ day <sup>-1</sup> )	RLF	Revenue loss factor
C <sub>ep</sub>	Cost of equipment in PE approach (US $day^{-1}$ )	R <sub>min</sub>	Minimum rate of operation (palm d $^{-1}$ )
C <sub>ep</sub> C <sub>GA</sub>	Cost of operation through ground-based crown	R <sub>oh</sub>	Operating rate of the method for palms of same
GA	access approach (US $\$ palm <sup>-1</sup> )		working height of h (palm $h^{-1}$ )
C	Operational cost for elevation type mechanisation	R <sub>ox</sub>	Operating rate of the method for palms of same
Com			working height x (palm $h^{-1}$ )
C	methods (US \$ palm <sup>-1</sup> )	R <sub>t</sub>	Operating rate using traditional methods (palm
C <sub>ot</sub>	Operational cost for traditional methods (US \$		d <sup>-1</sup> )
~	palm <sup>-1</sup> )	ro	Convenient operating rate of the palm worker
C <sub>PE</sub>	Cost of operation through powered worker		$(\text{palm } d^{-1})$
_	elevating approach (US \$ palm <sup>-1</sup> )	SPW	Skilled palm climbing worker
C <sub>TC</sub>	Cost of operation through traditional palm	to	Total time of operation (h palm <sup>-1</sup> )
	climbing approach (US $palm^{-1}$ )	TC	Traditional palm climbing approach
$C_{wg}$	Cost of an individual GA approach worker (US \$	t <sub>cp</sub>	Time of execution of the desired cultural practice
	palm <sup>-1</sup> )	Сср	$(h \text{ palm}^{-1})$
Cwm	Cost of an individual mechanised system worker	t o	Time of execution of the desired cultural practice
	(US $palm^{-1}$ )	$t_{cp0}$	at height of zero (h $palm^{-1}$ )
Cwp	Cost of an individual PE approach worker (US \$	+	Time of execution of the desired cultural practice
	palm <sup>-1</sup> )	$t_{cpg}$	in GA approach (h palm $^{-1}$ )
C <sub>wt</sub>	Cost of an individual traditional system worker	+	Time of execution of the desired cultural practice
	(US $\$ palm <sup>-1</sup> )	t <sub>cpp</sub>	in PE approach (h palm $^{-1}$ )
C <sub>ct</sub>	Time conversion coefficient (= 8 assuming an	+	Time of execution of the desired cultural practice
	effective 8 h for a working day)	t <sub>cpt</sub>	
c <sub>h</sub>	Operation time compensation factor		in TC approach (h palm <sup>-1</sup> ) Time of execution of the desired cultural practice
	(dimensionless, rationally <0.1)	$t_{cpx}$	at height of x (h palm $^{-1}$ )
ср	Execution of the required cultural practice		
C <sub>rl</sub>	Revenue loss factor (dimensionless, rationally	t <sub>h</sub>	Total time of operation for the entire of palms
	<0.1)		with working height h (h)
d	Delay time of operation (d)	t <sub>mh</sub>	Time of horizontal movement (h palm $^{-1}$ )
da	Actual delay time (d)	t <sub>mhg</sub>	Time of horizontal movement in GA approach (h
d <sub>u</sub>	Ultimate tolerable delay time (d)		palm <sup>-1</sup> )
h	Working height (m)	$t_{mhp}$	Time of horizontal movement in PE approach (h
GA	Ground based crown access approach		palm <sup>-1</sup> )
GMF	General mechanisation framework	$t_{mht}$	Time of horizontal movement in TC approach (h
MHG	Mechanisation height gap (m)		palm <sup>-1</sup> )
MDP	Mechanisation decision point (m)	t <sub>mv</sub>	Time of vertical movement (h palm <sup>-1</sup> )
MSW	Mechanised system worker	t <sub>mvg</sub>	Time of vertical movement in GA approach (h
mh	Horizontal movement		palm <sup>-1</sup> )
vm	Vertical movement	t <sub>mvp</sub>	Time of vertical movement in PE approach (h
N	Total number of the orchard palms (count)		palm <sup>-1</sup> )
n <sub>h</sub>	Number of palms having equal height of h (count)	t <sub>mvt</sub>	Time of vertical movement in TC approach (h
n <sub>x</sub>	Number of palms having equal height of n (count)		palm <sup>-1</sup> )
	Available number of workers hired in the	tt	Total time of operation for the entire of an orchard
n <sub>wa</sub>	operation crew (count)		(d)
n	Number of workers in GA approach operating	t <sub>tm</sub>	Total time of mechanised operation for the entire
n <sub>wg</sub>	crew (count)		of an orchard (d)

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