



Progress in biofuel production from gasification



Vineet Singh Sikarwar^a, Ming Zhao^{a,b,c}, Paul S. Fennell^d, Nilay Shah^d, Edward J. Anthony^{e,*}

^a School of Environment, Tsinghua University, Beijing 100084, China

^b Key Laboratory for Solid Waste Management and Environment Safety, Ministry of Education, Beijing 100084, China

^c Collaborative Innovation Center for Regional Environmental Quality, Tsinghua University, Beijing 100084, China

^d Department of Chemical Engineering, Imperial College London, South Kensington, London, SW7 2AZ, UK

^e Cranfield University, Cranfield, Bedfordshire MK43 0AL, UK

ARTICLE INFO

Article History:

Received 6 October 2016

Accepted 18 April 2017

Keywords:

Biomass

Biofuels

Gasification

Process design

Thermodynamics

ABSTRACT

Biofuels from biomass gasification are reviewed here, and demonstrated to be an attractive option. Recent progress in gasification techniques and key generation pathways for biofuels production, process design and integration and socio-environmental impacts of biofuel generation are discussed, with the goal of investigating gasification-to-biofuels' credentials as a sustainable and eco-friendly technology. The synthesis of important biofuels such as bio-methanol, bio-ethanol and higher alcohols, bio-dimethyl ether, Fischer Tropsch fuels, bio-methane, bio-hydrogen and algae-based fuels is reviewed, together with recent technologies, catalysts and reactors. Significant thermodynamic studies for each biofuel are also examined. Syngas cleaning is demonstrated to be a critical issue for biofuel production, and innovative pathways such as those employed by Choren Industrietechnik, Germany, and BioMCN, the Netherlands, are shown to allow efficient methanol generation. The conversion of syngas to FT transportation fuels such as gasoline and diesel over Co or Fe catalysts is reviewed and demonstrated to be a promising option for the future of biofuels. Bio-methane has emerged as a lucrative alternative for conventional transportation fuel with all the advantages of natural gas including a dense distribution, trade and supply network. Routes to produce H₂ are discussed, though critical issues such as storage, expensive production routes with low efficiencies remain. Algae-based fuels are in the research and development stage, but are shown to have immense potential to become commercially important because of their capability to fix large amounts of CO₂, to rapidly grow in many environments and versatile end uses. However, suitable process configurations resulting in optimal plant designs are crucial, so detailed process integration is a powerful tool to optimize current and develop new processes. LCA and ethical issues are also discussed in brief. It is clear that the use of food crops, as opposed to food wastes represents an area fraught with challenges, which must be resolved on a case by case basis.

© 2017 The Authors. Published by Elsevier Ltd.

This is an open access article under the CC BY license.

(<http://creativecommons.org/licenses/by/4.0/>)

Contents

1. Introduction	191
2. Bioenergy around the globe	193
2.1. GHG emissions vs. biofuels	193
2.2. Energy security and rural development vs. biofuels	193
3. Thermochemical conversion of biomass to 2nd and 3rd generation biofuels	194
3.1. Biomass gasification.....	196
3.1.1. Gasification chemistry.....	196
3.1.2. Raw material	196
3.1.3. Gasifying media.....	198
3.1.4. Equivalence ratio (ER) and steam-to-biomass ratio (S/B)	198

* Corresponding author.

E-mail address: ming.zhao@tsinghua.edu.cn (M. Zhao), bj.anthony@cranfield.ac.uk (E.J. Anthony).

3.1.5.	Gasifier temperature and pressure.....	198
3.1.6.	Residence time.....	198
3.1.7.	Catalysts.....	199
3.1.7.1.	Ni-based catalysts.....	199
3.1.7.2.	Other catalysts.....	199
3.1.8.	Gasifier design.....	200
3.1.8.1.	Fixed bed gasifiers.....	200
3.1.8.2.	Fluidised bed gasifiers.....	201
3.2.	Gasification thermodynamics and kinetics.....	201
3.2.1.	Thermodynamic modelling approaches.....	202
3.2.2.	Equilibrium model developed by CREC.....	202
3.2.3.	Thermodynamic models for biomass gasification.....	203
3.2.4.	Kinetic studies.....	204
4.	Syngas processing.....	205
4.1.	Tars.....	206
4.2.	Particulate matter (PM).....	206
4.3.	Alkalis.....	208
4.4.	Nitrogen.....	209
4.5.	Sulphur.....	209
4.6.	Halides.....	210
4.7.	Other trace contaminants.....	210
5.	Alcohols.....	211
5.1.	Bio-methanol (MeOH) and derivatives.....	211
5.1.1.	Bio-methanol (MeOH).....	211
5.1.1.1.	Recent projects for MeOH generation.....	212
5.1.1.2.	Energy and exergy studies for MeOH production.....	212
5.1.2.	Bio-dimethyl ether (DME).....	213
5.1.3.	Formaldehyde.....	214
5.1.4.	Methyl tertiary butyl ether (MTBE).....	214
5.1.5.	MeOH-to-olefins (MTO).....	215
5.1.6.	MeOH-to-gasoline (MTG).....	215
5.1.7.	Acetic acid.....	215
5.2.	Bio-ethanol (EtOH).....	216
5.2.1.	Thermodynamics of bio-ethanol synthesis.....	217
5.3.	Mixed higher alcohols.....	218
5.3.1.	Unique higher alcohol synthesis in single stage.....	219
5.3.2.	Pilot plant testing at NREL.....	220
5.4.	Comparison of MeOH, EtOH and gasoline as transportation fuel.....	220
6.1.	Process chemistry and products.....	221
6.1.1.	Process chemistry and mechanisms.....	221
6.1.2.	FT products.....	222
6.2.	Catalysts and reactors.....	223
6.2.1.	FT catalysts.....	223
6.2.2.	FT reactors.....	223
6.3.	Thermodynamics of FT synthesis, including co-products.....	224
7.	Bio-methane.....	225
7.1.	Process chemistry.....	225
7.2.	Catalysts and reactors.....	227
7.2.1.	Catalysts.....	227
7.2.2.	Reactors.....	227
7.2.2.1.	Fixed bed reactors.....	227
7.2.2.2.	Fluidised bed reactors.....	227
7.2.2.3.	Three - phase reactors.....	228
7.3.	Thermodynamic modelling.....	228
8.	Bio-hydrogen (H ₂).....	228
8.1.	H ₂ generation pathways via gasification.....	229
8.1.1.	Steam gasification of fast pyrolysis-derived char.....	229
8.1.2.	Supercritical water gasification (SCWG).....	230
8.1.3.	Steam gasification of biomass.....	230
8.2.	Thermodynamics of H ₂ production.....	230
8.3.	H ₂ as an automotive propellant.....	231
9.	Algae-derived biofuels.....	232
10.	Process design and integration.....	233
10.1.	Lignocellulosic biomass-based bio-refinery.....	233
10.2.	Some important design and integration investigations.....	234
10.3.	Decisive factors for sustainable bio-refinery.....	235

Download English Version:

<https://daneshyari.com/en/article/4915617>

Download Persian Version:

<https://daneshyari.com/article/4915617>

[Daneshyari.com](https://daneshyari.com)