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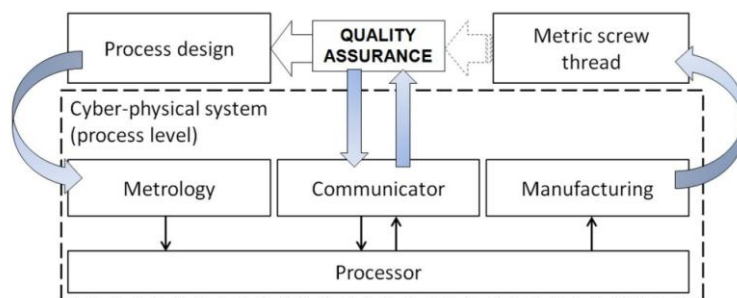
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Abstract

This paper presents a set of actions taken within the quality system in order to ensure that a product fulfils quality requirements. The quality of the product was guaranteed by application of the concept of cyber physical system using the three quality management stages strategy proposed by Taguchi. Technological quality assurance of a product was proposed on the example on a metric screw thread. The paper is divided into three parts. Firstly, the specifications of a product, technology and measurement system are introduced, then the capability of the system is tested, and finally the controllable and uncontrollable factors influence on the system are contemplated with regard to providing the product with technological quality.

Graphical abstract



Keywords: cyber physical system, metric screw thread, quality assurance, dimensional and form accuracy, blade wear, MSA analysis

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