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An investigation of tool temperature in end milling considering the flank wear effect

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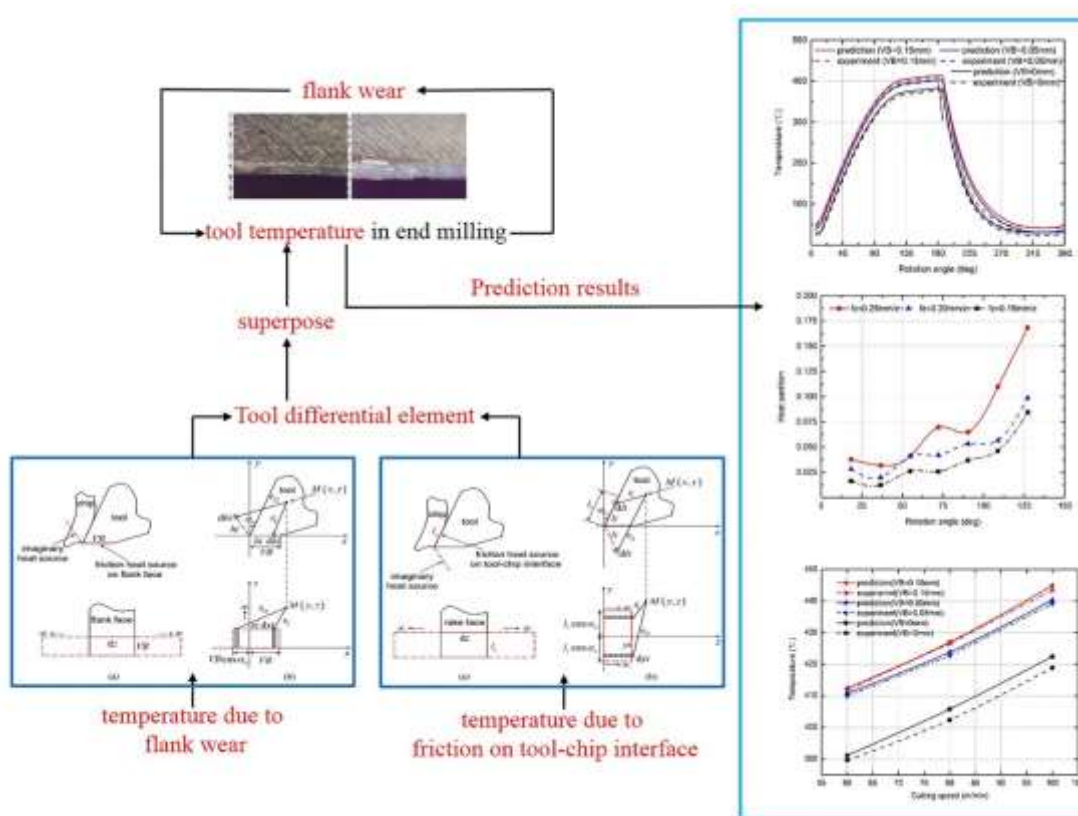
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Graphical abstract



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