## Accepted Manuscript

 

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 JOURNAL OF MATERIALS PROCESSING TECHNOLOGY

Title: Phase Congruency Melt Pool Edge Extraction for Laser Additive Manufacturing

Authors: Lijun Song, Fanghua Wang, Simeng Li, Xu Han

S0924-0136(17)30285-6 http://dx.doi.org/doi:10.1016/j.jmatprotec.2017.07.013 PROTEC 15310
Journal of Materials Processing Technology
3-11-2016 11-5-2017 8-7-2017

Please cite this article as: Song, Lijun, Wang, Fanghua, Li, Simeng, Han, Xu, Phase Congruency Melt Pool Edge Extraction for Laser Additive Manufacturing.Journal of Materials Processing Technology http://dx.doi.org/10.1016/j.jmatprotec.2017.07.013

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## ACCEPTED MANUSCRIPT

## Phase Congruency Melt Pool Edge Extraction for Laser Additive Manufacturing

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