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Authors: Yang Yang, Shiming Gao, Keyu Chen, Yayue Pan, Ping Guo



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Vibration Analysis and Development of an Ultrasonic Elliptical Vibration Tool Based on a Portal Frame Structure

Yang Yang¹, Shiming Gao¹, Keyu Chen¹, Yayue Pan², and Ping Guo^{1,*}

1. Department of Mechanical and Automation Engineering, The Chinese University of Hong Kong, Hong Kong, China SAR
2. Department of Mechanical and Industrial Engineering, University of Illinois at Chicago, Chicago, IL, USA

*Corresponding Author: pguo@mae.chk.edu.hk

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