Accepted Manuscript

Title: Artificial neural network based tool condition monitoring in micro mechanical peck drilling using thrust force signals

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PII: S0141-6359(16)30447-0
DOI: http://dx.doi.org/doi:10.1016/j.precisioneng.2016.12.011
Reference: PRE 6505

To appear in: *Precision Engineering*

Received date: 27-11-2014
Revised date: 26-6-2016
Accepted date: 30-12-2016

Please cite this article as: Patra K, Jha AK, Szalay T, Ranjan J, Monostori L.Artificial neural network based tool condition monitoring in micro mechanical peck drilling using thrust force signals.*Precision Engineering* http://dx.doi.org/10.1016/j.precisioneng.2016.12.011

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ACCEPTED MANUSCRIPT

Artificial neural network based tool condition monitoring in micro mechanical peck drilling using thrust force signals

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