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Identification of critical safety barriers in biogas facilities

Valeria Casson Moreno, Daniele Guglielmi, Valerio Cozzani

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## HIGHLIGHTS

- An innovative Hazard Identification technique was applied to biogas production
- Risk notions were collected by past accident analysis
- Hazardous equipment and corresponding critical events were identified
- Tailored bow-ties for critical events in biogas production were obtained
- Specific safety barriers were identified

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