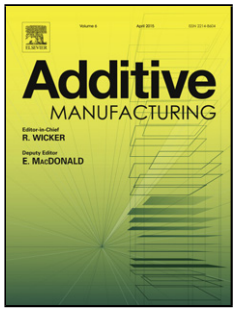

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Closed Loop Control of Slippage during Filament Transport in Molten Material Extrusion

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