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## The Thermal Degradation Pathway Studies of a Phosphazene Derivative on 1 2 **Cotton Fabric** 3 Krystal R. Fontenot,<sup>1</sup> Monique M. Nguyen,<sup>1</sup> M. Sameer Al-Abdul-Wahid,<sup>2</sup> Michael W. Easson,<sup>1\*</sup> SeChin Chang,<sup>1</sup> Gary A. Lorigan,<sup>2</sup> Brian D. Condon<sup>1</sup> 4 5 6 7 <sup>1</sup>Cotton Chemistry and Utilization Research, United States Department of Agriculture, 1100 8 Robert E. Lee Blvd. New Orleans, LA 70124 9 <sup>2</sup>Department of Chemistry and Biochemistry, Miami University, 701 E. High St. Oxford, Ohio 10 11 45056 12 13 \*Correspondence email: michael.easson@ars.usda.gov 14 Keywords: Phosphazene derivative, ATR-IR, TGA-FTIR, solid-state NMR, thermal degradation 15 16 pathway 17 18 ABSTRACT 19 Phosphazene derivatives have been recognized as promising flame retardants for numerous 20 synthetic polymeric systems. However, limited studies are available for phosphazene derivatives 21 22 on natural polymeric systems such as cotton fabric. The flammability and thermal stability of 1,1,3,3-dihydroxybiphenyl-5,5-23 fabric treated with derivative a phosphazene 24 diaminoethanephosphazene (dBEP) indicated that only 9 wt% of dBEP was required to achieve promising flame retardant properties on cotton fabric. To understand the mode of action of dBEP, 25 26 the thermal degradation pathways of the control and cotton fabric treated with dBEP were 27 investigated. Thermogravimetric analysis coupled with Fourier transform infrared spectroscopy 28 (TGA-FTIR) was used to follow the evolved gases produced by the control and treated fabrics 29 during thermal degradation. Two techniques attenuated total reflectance infrared spectroscopy 30 (ATR-IR) and solid-state nuclear magnetic resonance (NMR) were employed to examine the 31 degraded residues of the unburned fabrics, burned fabrics, and dBEP. The results show that dBEP undergoes decomposition to produce phosphoric acid and polymerization to form 32 33 phospham-like derivative that are known to retard fire.

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## 35 1. INTRODUCTION

Flame retardants (FRs) act as a barrier to inhibit, delay, or suppress the burning process of materials in order to prevent the spread of fire.[1] The applications of FRs have varied over the Download English Version:

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