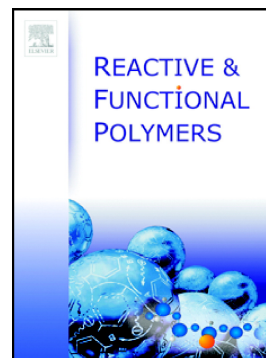


## Accepted Manuscript

Synthesis of sugar alcohol-derived water-soluble polyamines by the thiol-ene reaction and their utilization as hardeners of water-soluble bio-based epoxy resins

Mitsuhiro Shibata, Naomasa Ishigami, Ayaka Shibita



PII: S1381-5148(17)30132-3  
DOI: doi: [10.1016/j.reactfunctpolym.2017.07.003](https://doi.org/10.1016/j.reactfunctpolym.2017.07.003)  
Reference: REACT 3877  
To appear in: *Reactive and Functional Polymers*  
Received date: 2 March 2017  
Revised date: 28 June 2017  
Accepted date: 21 July 2017

Please cite this article as: Mitsuhiro Shibata, Naomasa Ishigami, Ayaka Shibita, Synthesis of sugar alcohol-derived water-soluble polyamines by the thiol-ene reaction and their utilization as hardeners of water-soluble bio-based epoxy resins, *Reactive and Functional Polymers* (2016), doi: [10.1016/j.reactfunctpolym.2017.07.003](https://doi.org/10.1016/j.reactfunctpolym.2017.07.003)

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**Mitsuhiro Shibata, Naomasa Ishigami and Ayaka Shibata**

Department of Life and Environmental Sciences, Faculty of Engineering,

Chiba Institute of Technology, 2-17-1, Tsudanuma, Narashino, Chiba 275-0016, Japan

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Corresponding author: Tel. & Fax:+81-47-478-0423.

E-mail address: mitsuhiro.shibata@p.chibakoudai.jp (M. Shibata)

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