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## **ACCEPTED MANUSCRIPT**

### Strengthening of a Zinc Silicate Glass by Surface Crystallization

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#### **Abstract**

Glasses with the composition 41ZnO·49SiO<sub>2</sub>·4La<sub>2</sub>O<sub>3</sub>·6Al<sub>2</sub>O<sub>3</sub> were crystallized 100K above glass transition temperature. This resulted in the surface crystallization of an unknown phase chemically close to willemite. After 20h, a 85µm thick surface layer was formed which was composed of dendrite-like structures and an interpenetrating glass phase. The bulk glass has a coefficient of thermal expansion much larger than that of the surface layer. This leads to compressive stresses at the surface and a notable increase in the mechanical strength. After crystallization for 20h at 800°C, a four point bending strength of 219MPa was reached while the glass shows a strength of 73MPa. This may help to improve the mechanical properties of glasses and might also be important for ceramic glazes.

Keywords: Nanocrystalline materials, Crystal growth, Ceramics, Willemite, Zinc silicate

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