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**Effects of spray parameters on the adhesion between plasma-sprayed cast iron
splat and aluminium substrate**

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Abstract

For a thermally sprayed coating, a strong adhesion between the coating and the substrate is critical for its service performance. Furthermore, the adhesion between the coating and the substrate is mainly controlled by the splat-substrate adhesion. Therefore, enhancing the splat-substrate adhesion is important for the preparation and application of thermally sprayed coating. In the present work, individual cast iron splats were deposited on polished aluminium surfaces by atmospheric plasma spraying technique (APS) with varying plasma arc powers and

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