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## Surface passivation property of aluminum oxide thin film on silicon substrate by liquid phase deposition

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## ABSTRACT

The passivation layer of  $Al_2O_3$  thin films prepared by liquid phase deposition on p-type (100) silicon substrate are investigated. The deposition solution of aluminum sulfate and sodium bicarbonate are used for  $Al_2O_3$  thin films deposition. The concentration of the sodium bicarbonate in the deposition solution controls the deposition rate of  $Al_2O_3$  thin films. The optimum condition is a pH value of deposition solution of 3.3 and annealing at 500°C in N<sub>2</sub> atmosphere for 30 min. The effective minority carrier lifetime and fixed oxide charge density are 124.51 µs and -2.15×10<sup>12</sup> cm<sup>-2</sup>. Compared with bare silicon substrate, the effective minority carrier lifetime has increased by 41 times after the  $Al_2O_3$  passivation layer deposition.

Keywords: passivation, liquid phase deposition, aluminum oxide

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