### Accepted Manuscript

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PII: S1875-5100(16)30404-8

DOI: 10.1016/j.jngse.2016.06.021

Reference: JNGSE 1568

- To appear in: Journal of Natural Gas Science and Engineering
- Received Date: 10 February 2016
- Revised Date: 19 May 2016
- Accepted Date: 7 June 2016

Please cite this article as: Tumba, K., Mohammadi, A.H., Naidoo, P., Ramjugernath, D., Assessing hydrate formation as a separation process for mixtures of close-boiling point compounds: A modeling study, *Journal of Natural Gas Science & Engineering* (2016), doi: 10.1016/j.jngse.2016.06.021.

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#### ACCEPTED MANUSCRIPT

# Assessing hydrate formation as a separation process for mixtures of close-boiling point compounds: A modeling study

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#### 14 Abstract

This study was aimed at developing a simple modeling tool for assessing gas hydrate 15 formation as a means to separate gas mixtures. In order to assess the feasibility of this 16 technology for separation, phase equilibrium data obtained via experimental and modeling 17 studies are required for the design and optimization of processes based on gas hydrate 18 formation. Three selected gas mixtures (ethane + ethene, ethyne + propene, and ethyne + 19 propane) under hydrate formation conditions were examined. This was done on the basis of 20 pressure-composition plots obtained with the newly developed multi-phase-multi-component 21 model. The procedure, based on the equality of fugacity and material balances, is presented 22 for predicting compositions in coexisting phases for multi-component systems under hydrate 23 24 stability conditions. The new multi-phase-multi-component model is simple and has been successfully validated against independent data, as well as experimental data obtained by our 25 26 group.

- 27
- 28 Keywords: Gas hydrates; separation; phase equilibria; modelling; close-boiling; multi-phase.
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