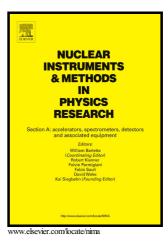
## Author's Accepted Manuscript

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### **ACCEPTED MANUSCRIPT**

#### Dual energy subtraction method for breast calcification imaging

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#### Abstract

The aim of this work was to present an experimental dual energy (DE) method for the visualization of microcalcifications ( $\mu$ Cs). A modified radiographic X-ray tube combined with a high resolution complementary metal-oxide-semiconductor (CMOS) active pixel sensor (APS) X-ray detector was used. A 40/70 kV spectral combination was filtered with 100  $\mu$ m cadmium (Cd) and 1000  $\mu$ m copper (Cu) for the low/high-energy combination. Homogenous and inhomogeneous breast phantoms and two calcification phantoms were constructed with various calcification thicknesses, ranging from 16 to 152  $\mu$ m. Contrast-to-noise ratio (CNR) was calculated from the DE subtracted images for various entrance surface doses. A calcification thickness of 152  $\mu$ m was visible, with mean glandular doses (MGD) in the acceptable levels (below 3 mGy). Additional post-processing on the DE images of the inhomogeneous breast phantom resulted in a minimum visible calcification thickness of 93  $\mu$ m (MGD=1.62 mGy). The proposed DE method could potentially improve calcification visibility in DE breast calcification imaging.

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