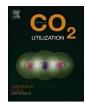


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# Fabrication of anthocyanin-sensitized nanocrystalline titanium dioxide solar cells using supercritical carbon dioxide



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#### ARTICLE INFO ABSTRACT Keywords: This study describes an inexpensive, facile process for fabricating dye-sensitized solar cell (DSSC) using nano-Black rice crystalline titanium dioxide as the photoelectrode. The results of this work showed that the low surface tension Dyeing characteristics of supercritical carbon dioxide could save dyeing time when used as a medium to dye nano-Supercritical fluid crystalline titanium dioxide photoelectrodes with anthocyanin. Metallographic microscopy observations of the Anthocyanins dyed photoelectrodes revealed that the supercritical dyeing process produced a deeper color in the TiO<sub>2</sub> pho-Titanium dioxide toelectrode than did dip dyeing. The absorption spectrum of the product showed that the supercritical dyeing Dve-sensitized time can be shortened to 1/10 that of the traditional dip process under total absorption equivalent. In addition, DSSCs

#### 1. Introduction

Renewable energy is theoretically inexhaustible, with endless resources such as wind, biomass, solar, wave and tidal energy, hydropower and geothermal energy, etc. Broadly speaking, perfecting green energy will increase energy efficiency, reduce greenhouse gas emissions, reduce waste and pollution, and will help save water and other natural resources. To this end, the development of solar renewable energy offers many advantages over conventional energy sources, which has made it very attractive to researchers. [1,2]

The first solar cell was designed in 1839 in France by Alexandre Edmond Becquerel, who found that when the surface of metal electrodes coated with copper oxide or silver halide were exposed to the sun, they produced an electrical voltage. The first exhibition of the PV (photovoltaic) effect was demonstrated at the Bell Laboratories in the United States in 1954 when Chapin et al. demonstrated a photoelectric conversion efficiency of 6% in the first generation of solar cells. Later, in 1988, M. Graetzel developed a low-cost, dye-sensitized solar cell (DSSC) that increased the photoelectric conversion efficiency to 7.1–7.9%. This demonstration of improved efficiency showed that the dye-sensitized solar cell had increased the possibilities for commercial applications of solar cells.

In 2006, Hao et al. [3] used ethanol under controlled temperature conditions to successfully extract natural pigments from black rice, various flowers and seaweed. The authors analyzed the resulting dyes and found that the main chemical in all three source materials was anthocyanin. Anthocyanin-sensitized  $\text{TiO}_2$  solar cells had open circuit voltage ( $V_{oc}$ ) of 550 mV and short circuit current ( $I_{sc}$ ) of up to 1.14 mA. In 2007, Wongcharee et al. [4] demonstrated an open circuit voltage of 372–404 mV, and a short circuit current of 0.37–1.63 mA for a DSSC fabricated using dyes obtained from rosella and blue pea flowers in a 1:1 mixed volume ratio. Warta et al. [5] also reported the solar cell efficiencies of a number of DSSCs.

the I–V characteristics of the dyed photoelectrode exhibited a critical surplus of current and voltage, which was another indication of the superiority of the supercritical dyeing process. The supercritical dye-sensitized pho-

to electrodes showed improved values of  $I_{sc}$  (1.2 mA) and  $V_{oc}$  (290 mV).

> It is well known that gases and liquids can become supercritical fluids when they are compressed and heated above their critical pressure and temperature. In this state these supercritical fluids can exhibit properties that are intermediate between those of typical gases and liquids. Compared with liquids, the density and viscosity of supercritical fluids are lower, but diffusion in these materials is greater. Hence, supercritical fluids are widely used in chemical extraction, reactions, polymerization, chromatography, and impregnation of desired additives into various materials. [6–11] In this study, supercritical  $CO_2$  was used as a medium to impregnate a selected dye into  $TiO_2$  photoelectrodes. Supercritical  $CO_2$ fluid was used because it was believed that its lower surface tension characteristics could decrease the time required to dye nanocrystalline titanium dioxide photo-electrodes with anthocyanin.

#### 2. Experimental

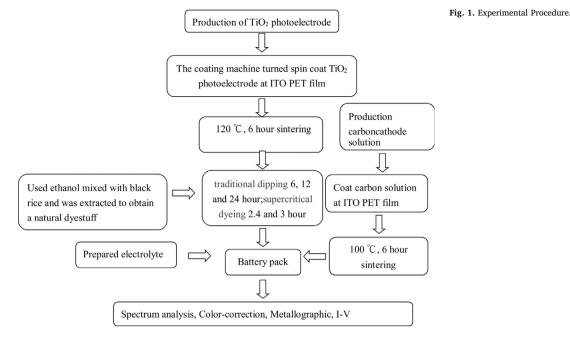
The experimental procedure used in this study is summarized in Fig. 1:

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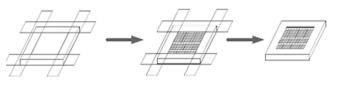


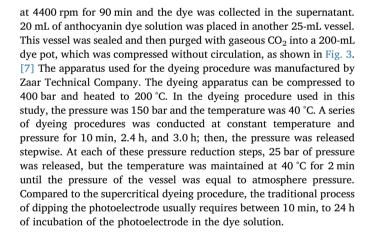
Fig. 2. Steps used to produce the of TiO<sub>2</sub> photoelectrode.

#### 2.1. Production of $TiO_2$ photoelectrode [12]

First, the film was cut into  $3 \text{ cm} \times 3 \text{ cm}$  pieces and tapes were pasted on all four sides of the pieces to control the coating area as  $2 \text{ cm} \times 2 \text{ cm}$ , as shown in Fig. 2. The sizing reagent used to coat the film included 3 g of TiO<sub>2</sub>, 6 mL of ethanol, 3 mL of distilled water, and 0.1 mL of acetyl acetone, which was stirred synchronously for 15 min in a sealed container. The taped film was placed on a spin coating machine and was spun at 1000 rpm for 10 s for the first layer of the sizing coating, and then spun at 4000 rpm for 20 s to form the second layer of the coating. The final coating was sintered at 120 °C about 6 h.

#### 2.2. Dyeing of $TiO_2$ photoelectrode

To extract the anthocyanin from black rice, 25 mL of ethanol was mixed with 12 g of black rice and was ball milled for about 5 h using a ball grinder. [4,13,14] The final ground mixture was then centrifuged



#### 2.3. Fabrication of the electrode

The cathode side of the test PV cell was composed of carbon black (0.8 g), graphite (3.2 g),  $TiO_2$  (0.4 g), and 0.8 g of an Sb-SnO<sub>2</sub> mixture (weight ratio = 1:9), all of which were added to 24 mL of 3-methoxy propylnitrile (MPN) and the mixture was magnetically stirred for 10 min in a sealed container. The first layer of the coating of this cathode solution was spun onto the substrate at a spin rate of 1000 rpm for 10 s. The second coat was applied at a speed of 4000 rpm for 20 s.

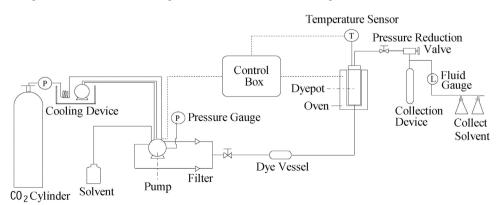


Fig. 3. Schematic diagram of supercritical fluid dyeing system [8].

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