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## Alkylation of human hair keratin for tunable hydrogel erosion 3 and drug delivery in tissue engineering applications

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## ABSTRACT

Polymeric biomaterials that provide a matrix for cell attachment and proliferation while achieving delivery of therapeutic agents are an important component of tissue engineering and regenerative medicine strategies. Keratins are a class of proteins that have received attention for numerous tissue engineering applications because, like other natural polymers, they promote favorable cell interactions and have non-toxic degradation products. Keratins can be extracted from various sources including human hair, and they are characterized by a high percentage of cysteine residues. Thiol groups on reductively extracted keratin (kerateine) form disulfide bonds, providing a more stable cross-linked hydrogel network than oxidatively extracted keratin (keratose) that cannot form disulfide crosslinks. We hypothesized that an iodoacetamide alkylation (or "capping") of cysteine thiol groups on the kerateine form of keratin could be used as a simple method to modulate the levels of disulfide crosslinking in keratin hydrogels, providing tunable rates of gel erosion and therapeutic agent release. After alkylation, the alkylated kerateines still formed hydrogels and the alkylation led to changes in the mechanical and visco-elastic properties of the materials consistent with loss of disulfide crosslinking. The alkylated kerateines did not lead to toxicity in MC3T3-E1 pre-osteoblasts. These cells adhered to keratin at levels comparable to fibronectin and greater than collagen. Alkylated kerateine gels eroded more rapidly than non-alkylated kerateine and this control over erosion led to tunable rates of delivery of rhBMP-2, rhIGF-1, and ciprofloxacin. These results demonstrate that alkylation of kerateine cysteine residues provides a cell-compatible approach to tune rates of hydrogel erosion and therapeutic agent release within the context of a naturally-derived polymeric system.

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#### 1. Introduction 50

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Polymeric materials are a key component in tissue engineer-51 ing/regenerative medicine (TERM) approaches to promote tissue 52 healing and regeneration. Materials used for these applications typ-53 ically must have minimal toxicity, elicit minimal immune/inflam-54 55 matory response, have appropriate mechanical properties, and promote favorable cellular responses (attachment and/or infiltra-56 tion and/or proliferation) [1,2]. It is generally held that materials 57 should degrade in a manner inversely proportional to the rate of tis-58 59 sue regeneration such that the material provides a cell-support 60 matrix but degrades to avoid impeding tissue regeneration [3]. 61 These materials are also widely used to achieve controlled release

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of various exogenous therapeutic agents ranging from antibiotics that prevent local infection to growth factors that promote tissue formation or healing [4,5]. The two general classes of polymeric materials used in TERM applications are natural and synthetic polymers.

Synthetic polymers have the advantage of tunable degradation or controlled release of therapeutic agents via modifications of the polymer backbone constituents, side-chains, and molecular weight [6–8]. The main drawback to the use of synthetics revolves around poor cell attachment, which requires modifications with peptide groups, use of natural-synthetic hybrids, or electrospinning techniques to provide surface topography [9–12]. Conversely, natural protein polymers such as collagen and fibrin have favorable biological interactions because they promote cell attachment and have amino acids as their degradation products [13]. However, the ability to achieve tunable rates of degradation or release of therapeutic agents can be a challenge for natural proteinaceous polymers.

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80 Keratins are a class of intermediate filament proteins that can 81 be derived from various sources including human hair, the source 82 of keratin described in this report. Keratins used without modifica-83 tion or delivery of therapeutic agents have been described for 84 biomedical applications including skin [14], hemostasis [15], bone 85 [16], and nerve [17,18]. We and others have also reported the use 86 of keratins to promote delivery of therapeutics including model 87 drugs [19], antibiotics [20,21], and recombinant human bone mor-88 phogenetic protein 2 (rhBMP-2) [22–24].

An intriguing characteristic of keratin proteins that might be 89 90 exploited for controlled erosion and release of therapeutics is the 91 presence of a relatively high percentage of cysteine residues (reported between 7 and 20 mol%) compared to other proteins 92 93 [25,26]. Two well-known extraction methods have been developed 94 that lead to physiochemically different forms of keratin. 95 Oxidatively extracted keratin (keratose: KOS) vields a form in 96 which thiol groups on cysteine residues are "capped" with sulfonic 97 acid groups that prevent covalent disulfide cross-linking. Keratose can be formed into hydrogels, but these gels form by chain entan-98 glement and lack covalent disulfide crosslinking. Reductively 99 100 extracted keratin (kerateine; KTN) yields a form that has chain 101 entanglements and free thiol groups that can spontaneously form covalent disulfide crosslinks. Different levels of disulfide bonding 102 103 between keratose and kerateine have previously been shown to 104 lead to different rates of hydrogel erosion with KOS erosion occur-105 ring in days to weeks and KTN persisting for months [27,28]. It has 106 also previously observed that rates of therapeutic agent release 107 correlate with the rates of keratin hydrogel erosion [21,22]. We 108 hypothesized that thiol groups on KTN could simply be alkylated ("capped") to modulate disulfide crosslinks, which in turn, would 109 110 lead to tunable rates of gel erosion and therapeutic delivery.

111 The approach described in this report uses iodoacetamide as the 112 alkylating agent for keratin cysteine residues [29], as shown in 113 Fig. 1A. After assessing levels of alkylation, the effects of the modi-114 fication on the hydrogel network, mechanical properties, and rate of 115 erosion were also investigated. Cell viability and adhesion were 116 then studied in order to determine if the alkylation had effects on 117 the biological response to the modified kerateines. Lastly, the abil-118 ity to control the rates of release was assessed for three different 119 therapeutic agents: ciprofloxacin, recombinant human insulin-like growth factor 1 (rhIGF-1), and recombinant human bone morpho-120 genetic protein 2 (rhBMP-2). These molecules have differing phys-121 iochemical properties, the most notable being molecular weights of 122 123 300 Da (ciprofloxacin), 7 kDa (rhIGF-1), and 26 kDa (rhBMP-2). 124 These agents were selected to assess controlled release due in part 125 to their relevance to tissue engineering. Ciprofloxacin is a quinolone 126 antibiotic that has been used for treatment of Gram-positive and 127 Gram-negative infections in burn wound healing [30–32]. IGF-1 128 affects multiple types of cells and has been used for regenerative 129 treatments including myocardial infarction [33], nerve defects 130 [34], cartilage [35], and periodontal diseases [36]. BMP-2 belongs to the TGF- $\beta$  family, is involved in cartilage and bone formation 131 [37], and is used clinically for spinal fusion and dental applications 132 (Infuse/Inductos<sup>®</sup>, Medtronic) [38-40]. 133

## 134 **2. Materials and methods**

2.1. Preparation of modified kerateines and characterization of thiolcontent

Alpha fractions of kerateine (KTN) and keratose (KOS) were
obtained as lyophilized, sterile (via 2 MRad gamma irradiation)
powders from KeraNetics, LLC (Winston-Salem, NC). KTN was alkylated by adding iodoacetamide (Sigma, St. Louis, MO) at 0, 0.4, 0.9
or 2.5-fold molar ratios of keratin cysteine residues in deionized

water at pH 9.6 for 1 h at room temperature. Table 1 shows the 142 amounts of kerateine, water, and iodoacetamide used for prepara-143 tion of the materials reported below. In each case, the reaction pro-144 ceeded for 1 h at room temperature. The resulting alkylated 145 kerateine was dialyzed in 3500 Da MWCO dialysis tubing 146 (Spectrum Labs, Houston, TX) against deionized water at pH = 7 147 with 3 changes of dialysis buffer over the course of 3 days. After 148 dialysis, the kerateine solutions were frozen at -80 °C and lyophi-149 lized to obtain the final powder form of alkylated kerateine, which 150 we refer to as modified kerateine (MKTN). 151

The free thiol content was determined by Ellman's assay [41]. In brief, keratin solutions (KOS, KTN, or MKTN) were prepared in water at 1 mg/mL with the concentration confirmed by a modified Lowry method (DC protein assay; Bio-Rad, Hercules, CA). 2 µL of 100 mM Ellman's reagent in DMSO (Sigma, St. Louis, MO) was added to the keratin solution. The resulting mixture was allowed to react for 10 min at room temperature and the absorbance was read on a Biotek Synergy HT microwell plate reader (Winooski, VT) at 420 nm and compared to a standard curve of known amounts of cysteine. The free thiol content was used to identify the various formulations (e.g., 7% free thiol is referred to below as 7% S-S MKTN).

## 2.2. Formation of keratin (KOS, KTN, or MKTN) hydrogels

All keratin gels (KOS, KTN, or MKTN) described for Sections 2.3-165 2.6, 2.10 and 2.11 were fabricated at 15% (w/v). In a typical prepa-166 ration, 150 mg of keratin (KOS, KTN, or MKTNs) was placed in a 167 15 mL conical tube. 1 mL of water or water containing therapeutic 168 agents (see Section 2.11 below) was added. The mixtures were vig-169 orously mixed by vortex and manual agitation. The mixtures were 170 then briefly centrifuged. Typically, the resulting mixtures of keratin 171 were packed into a 1 mL syringe, and known volumes (and masses) 172 were placed into 1.5 mL tubes (Sections 2.3, 2.10 and 2.11), Sylgard 173 molds (Sections 2.4-2.5), or wells of 48-well plates (Section 2.6), 174 depending on the experiments described below. Then, the 175 mixtures were allowed to incubate overnight at 37 °C to gel. 176

### 2.3. Scanning electron microscopy of keratin materials

We used Scanning Electron Microscopy (SEM) to visualize the 178 porous architecture of keratin materials. Keratin hydrogels (KOS, 179 KTN, or MKTNs) were fabricated as described in Section 2.2. After 180 loading into a syringe, approximately 400 µL of keratin was placed 181 into a 1.5 mL tube and allowed to gel overnight at 37 °C. The ker-182 atin gels were then frozen at -80 °C overnight and placed on a 183 Labconco freeze drier (Kansas City, MO) for at least 24 h. The 184 resulting samples were cut horizontally with a scalpel blade to 185 expose the internal structure, mounted on an SEM stub, immedi-186 ately sputter coated for 30 s at 45 mV (Desk II, Denton Vacuum, 187 Moorsetown, NJ), and imaged at 5.0 kV with a Zeiss Supra 35 188 (Carl Zeiss Microscopy, Thornwood, NY). 189

*2.4.* Swelling and compression testing for characterization of network structure of keratin hydrogels

15% (w/v) keratin gels (KOS, KTN, or MKTNs) were prepared as 192 described in Section 2.2. After placing into the 1 mL syringe, the 193 keratin was injected into a 5 mm diameter by 5 mm high mold 194 (made of Sylgard 184) and allowed to incubate overnight at 37 °C 195 to gel. The swelling ratio, Q, was determined as described previ-196 ously by others [42]. In brief, the keratin gel cylinders were 197 weighed after gelation (dry mass,  $M_d$ ) and placed into phosphate 198 buffered saline until they reached an equilibrium swelling point 199 (swelling mass,  $M_s$ ). The swelling time was found to be 2 h by a 200 pilot experiment, and we noted that keratose gels began to erode 201

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