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## Coalescence stability of Pickering emulsions produced with lipid particles: A microfluidic study

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14 Keywords: Pickering emulsions, coalescence, adsorption, food-grade particles, microfluidics.

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#### 16 Abstract

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In the quest to find approaches to prepare food grade Pickering emulsions, we studied the 18 19 formation and stability to coalescence of colloidal lipid particle (CLP)-stabilized emulsions 20 within a cross-flow microfluidic device. We show that the particles can either stabilize or 21 destabilize the emulsions depending on the particle adsorption rate versus droplet formation 22 rate, and on the resulting surface coverage when the droplet is formed. At low surface 23 coverage, when droplet formation is significantly faster than adsorption, CLPs have a 24 destabilizing effect as incomplete surface coverage leads to droplet-droplet bridging. At high surface coverage, the dense particle layer results in an effective barrier against droplet 25 coalescence, resulting in physically stable emulsions. The observed non-monotonic 26 dependency of emulsion droplet stability on surface coverage of CLP-stabilized emulsions is 27 in stark contrast to what is observed for conventional surfactant-stabilized emulsions, and thus 28 29 should be taken into account for the rational design of Pickering emulsions.

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## 31 **1. Introduction**

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33 In recent years, biocompatible and food-grade particles have raised a lot of interest for the 34 application as emulsion stabilizers (Rayner et al., 2014). Moreover, these days there has been 35 considerable empirical evidence that suitable Pickering particles exist in nature, can be 36 purposely manufactured, or even have already been used unintentionally such as in 37 mayonnaise (Binks, 2007; Firoozmand and Rousseau, 2016; Gould et al., 2013; Luo et al., 38 2011; Pawlik et al., 2016). For oil-in-water (O/W) emulsions, most reported particles are based on proteins (de Folter et al., 2012; Liu and Tang, 2013) or polysaccharides (Mikulcová 39 et al., 2016; Rayner et al., 2012; Timgren et al., 2013; Yusoff and Murray, 2011). Recently, 40 we have shown that colloidal lipid particles (CLPs) can be used as Pickering stabilizers in 41 42 O/W emulsions, leading to remarkable physical stability compared to conventional 43 emulsifiers (Schröder et al., 2017). CLPs are especially promising as they are simple to Download English Version:

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