



A dual-scale analysis of a desiccant wheel with a novel organic–inorganic hybrid adsorbent for energy recovery



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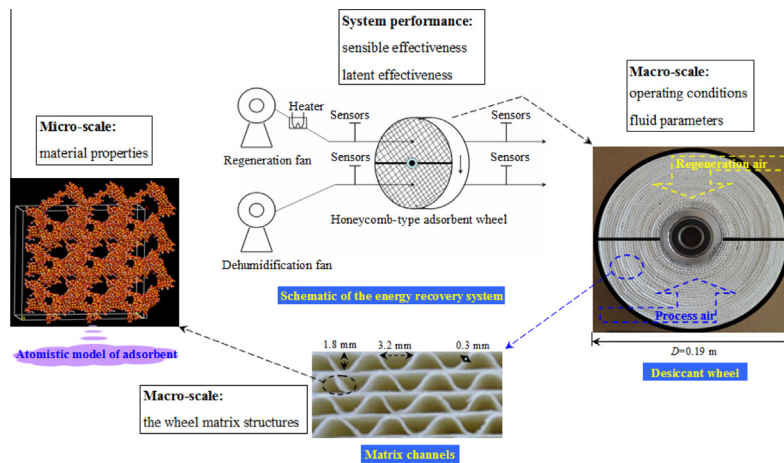
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HIGHLIGHTS

- A dual-scale modeling approach was proposed for a desiccant wheel.
- It includes a micro-scale molecular dynamics (MD) sub-model for adsorbent material.
- It also includes a macro-scale sub-model for heat and mass transfer in matrix channels.
- The system can be designed from perspectives of “material-performance-system”.

GRAPHICAL ABSTRACT

The dual-scale modeling of desiccant wheels.



ARTICLE INFO

Article history:

Received 7 May 2015

Received in revised form 29 September 2015

Accepted 30 October 2015

Keywords:

Multi-scale modeling

Desiccant wheel

Energy recovery

Molecular dynamics simulation

Hybrid adsorbent

ABSTRACT

Desiccant wheels have been extensively used for energy recovery of ventilation air from buildings. Performance of these wheels is influenced by many factors like the material properties, wheel matrix structures, operating conditions and fluid parameters. Previous studies only involved the macro-scale heat and mass transfer in the wheels and the system performance, by neglecting the micro-scale properties of wheel materials. In this study, a dual-scale modeling approach was proposed for a desiccant wheel with a novel organic–inorganic hybrid adsorbent (HA) material which combines high adsorption capability with good mechanical durability. The proposed dual-scale model included a micro-scale molecular dynamics (MD) sub-model for adsorbent material, a macro-scale sub-model for heat and mass transfer in matrix channels and system performance evaluation. The two sub-models were linked together through information exchange to form the dual-scale model. Through modeling, the effects of the micro physical–chemical properties of materials and macro structure of wheels, as well as the operating parameters on system performance were investigated. With the dual-scale model as a design tool,

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Nomenclature

A_{ij}	L–J 9–6 potential parameters	W_{\max}	maximum water uptake of adsorbent (kg kg^{-1})
B_{ij}	L–J 9–6 potential parameters	x	axial coordinate (m)
b, b_0	chemical bond length and equilibrium bond length, respectively	z	thickness coordinate (m)
b', b'_0	same to b and b_0	<i>Greek letters</i>	
C	constant in sorption curve	χ	angle of out-of-plane bending
c_p	specific heat ($\text{kJ kg}^{-1} \text{K}^{-1}$)	ϕ	relative humidity, dihedral angle among the four adjacently connected atoms that are not in a same plane
D	diffusivity ($\text{m}^2 \text{s}^{-1}$), diameter of the adsorbent wheel (m)	ϕ^0	initial phase shift of dihedral angle
D_h	hydrodynamic diameter of a channel (m)	λ	thermal conductivity ($\text{kW m}^{-1} \text{K}^{-1}$)
d_p	mean pore diameter of adsorbent (nm)	ε	effectiveness, effective dielectric constant
f	desiccant content, fugacity	ε_t	porosity
$F_{bb'}$	elastic constant of stretch–stretch coupling	θ, θ_0	bond angle and equilibrium angle, respectively
$F_{b\theta}$	elastic constant of stretch–bending coupling	ρ	density (kg m^{-3})
$F_{\phi\theta\theta'}$	elastic constant of torsion–bending–bending coupling	δ	half thickness of solid wall (m)
$F_{\theta\theta'}$	elastic constant of bending–bending coupling	ω	humidity ratio ($\text{kg moisture/kg dry air}$)
H_2, H_3, H_4	elastic constants of angle	<i>Subscripts</i>	
k_B	Boltzmann constant	a	air
K_2, K_3, K_4	elastic constants of bond stretch	ad	adsorption
K_χ	elastic constant of out-of-plane bending	c	cell
K_p	partition coefficient [(kg water/kg material)/(kg vapor/kg air)]	cyc	cycle
P_{heater}	maximum power of the regeneration heater (kW)	d	desiccant wall
L	length of a wheel channel (m)	de	desorption
L_v	latent heat of water vapor (kJ kg^{-1})	eq	equilibrium
\dot{m}	mass flow rate (kg s^{-1})	gf	glass fiber paper
m_d	mass of the wheel (kg)	i	inlet
M	molar mass (g mol^{-1})	L	latent
n	number of ducts in a wheel	max	maximum
N_A	Avogadro constant (mol^{-1})	min	minimum
q_i, q_j	charges of atoms	o	outlet
q_{st}	adsorption heat (kJ kg^{-1})	p	process air (fresh air)
r_{ij}	distance between two atoms	r	regeneration air (exhaust air)
t	time (s)	s	surface, sensible, solid
T	temperature (K)	v	vapor
u_a	air velocity (m s^{-1})	w	water
V	volume (m^3)	z	thickness
V_1, V_2, V_3	elastic constants of torsion angle		
w	water uptake in adsorbent ($\text{kg water/kg dry adsorbent}$)		

material compositions were optimized. The moisture adsorption capacity of the material was two times higher than that of silica gel B at high relative humidities. Consequently the sensible and latent effectiveness were improved by 12% and 30% respectively.

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1. Introduction

Desiccant wheels have been extensively used in recent years for energy recovery from ventilation air. A unique advantage of rotary wheels is their capability to recover both sensible and latent heat [1]. One of the earliest investigations of rotary wheel recovery was performed by Sauer and Howell [2]. They used the AXCESS program to evaluate the energy requirements of a desiccant wheel for a two-story office building located in St. Louis on an hour-by-hour basis. Their results showed that the energy recovered by the rotary wheel was around 2.5 times greater than that by a sensible heat exchanger.

Recent work has been concentrated on theoretical and experimental studies of heat and mass transfer in wheels. Zhang and Niu [3] presented a two-dimensional, dual-diffusion transient heat

and mass transfer model to investigate the effects of rotary speed, the number of transfer units, and the specific area on the performance of the wheel for air dehumidification and enthalpy recovery. Later, Zhang et al. [4] noticed that the length scale in flow direction ($L = 0.1 \text{ m}$) was much larger than that in wall thickness ($\delta = 0.15 \text{ mm}$). The heat conduction and moisture diffusion resistance in solid along longitudinal direction were several magnitudes lower than those along transverse (thickness) direction. Therefore they can be neglected. Consequently, they proposed a one-dimensional, transient heat and mass transfer model which was much quicker in solution without much sacrifice in precision. Using this 1-D model, they compared the performance of honeycomb-type adsorbent beds (wheels) for air dehumidification with various desiccant wall materials. Stabat and Marchio [5,6] developed a desiccant wheel parametric model. This model has

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