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Numerical Analysis of Wood Biomass Packing Factor in a Fixed-bed Gasification Process

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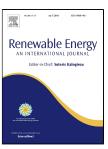
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## **ACCEPTED MANUSCRIPT**

1	Numerical Analysis of Wood Biomass Packing Factor in a Fixed-bed Gasification
2	Process
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12	Abstract
13	The biomass gasification process in fixed bed was studied by means of computational
14	fluid dynamics (CFD) numerical analysis. The aim was to evaluate the effect of the
15	biomass packing factor on the thermochemical process. The fuel-wood used was
16	Jacaranda Copaia in various shapes: chips, cylinders, and cubes with packing factors
17	(PF) of 0.38, 0.48, and 0.59, respectively. The mathematical model is a transient 2D CFD
18	model, which was developed through the implementation of User Defined Functions in
19	ANSYS-Fluent. The model was extended to simulate the gasification process by
20	expanding the chemical kinetic mechanism and by adapting the stages of pyrolysis,
21	oxidation, and reduction. The model was validated with experimental data. The average
22	relative error between experimental and numerical data was 5.45%. By means of the
23	sensitivity analysis, it was found that with an increase in the packing factor from 0.38 to
24	0.59, the absorption of radiative heat transfer increases by 27% leading to increase the
25	solid temperature in the reaction front, but due to a lower penetration of radiation, the
26	drying and pyrolysis reaction rates decrease. But nevertheless, the higher solid
27	temperature with packing factor favors the convective solid-gas heat transfer in the drying
28	stage.
29	Keywords: biomass; packing factor; fixed bed gasification; CFD; numerical analysis;
30	heat transfer
31	
32	1. Introduction
33	Biomass is a renewable energy source and its energy use in fixed bed gasifiers is an
34	important process for power generation and cooking systems [1]. The comprehension of
35	thermal, physical, and chemical phenomena involved in the biomass to gas (BTG)
36	transformation enables improved reactor efficiency and reduced pollutant emissions [2].
37	The gasification process includes mass transfer mechanisms associated with drying,
38	pyrolysis, oxidation, and reduction stages, and energy transfer mechanisms, such as
39	convection and radiation. Therefore, acquisition of experimental data with complex

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