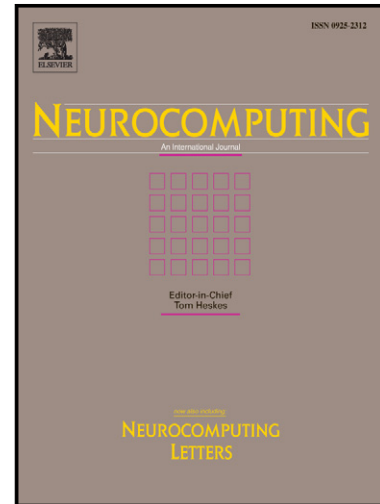


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An effective teaching-learning-based optimization algorithm for the flexible job-shop scheduling problem with fuzzy processing time

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