## Author's Accepted Manuscript

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M.D. Avilés, F.J. Carrión, J. Sanes, M.D. Bermúdez



PII:S0043-1648(18)30394-6DOI:https://doi.org/10.1016/j.wear.2018.04.015Reference:WEA102407

To appear in: Wear

Received date: 26 March 2018 Revised date: 23 April 2018 Accepted date: 24 April 2018

Cite this article as: M.D. Avilés, F.J. Carrión, J. Sanes and M.D. Bermúdez, Effects of protic ionic liquid crystal additives on the water-lubricated sliding wear and friction of sapphire against stainless steel, *Wear*, https://doi.org/10.1016/j.wear.2018.04.015

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## Effects of protic ionic liquid crystal additives on the water-lubricated sliding wear and friction of sapphire against stainless steel

M.D. Avilés, F.J. Carrión, J. Sanes, M.D. Bermúdez

Grupo de Ciencia de Materiales e Ingeniería Metalúrgica, Departamento de Ingeniería de Materiales y Fabricación, Universidad Politécnica de Cartagena Campus de la Muralla del Mar., 30202-Cartagena (Spain)

## Abstract

Additives for water lubrication of a sapphire-stainless steel contact have been developed by adding 1 wt.% protic ammonium carboxylate ionic liquid crystals (ILCs) derived from stearic and palmitic fatty acids. Triprotic (2-hydroxyethyl)ammonium stearate  $[HOCH_2CH_2NH_3]^+$   $[CH_3(CH_2)_{16}COO]^-$  (MES), diprotic bis(2-hydroxyethyl)ammonium  $[(HOCH_2CH_2)_2NH_2]^+$   $[CH_3(CH_2)_{16}COO]^-$  (DES) and stearate bis(2hydroxyethyl)ammonium palmitate  $\frac{(HOCH_2CH_2)_2NH_2}{(CH_2)_{14}COO} - (DPA)$ have been studied. In unidirectional, pin-on-disk tests of sapphire against type 316L stainless steel, the additives reduce the coefficient of friction up to 80%, from the start of the sliding, and reduce or prevent the increase of the friction at the lubricated-dry contact transition after water evaporation. The wear rate of the stainless steel is reduced by one order of magnitude. The main mechanism for prevention of surface damage is the reduction of iron oxidation inside the wear track due to adsorption of the ILCs additives. SEM/EDX, TEM, XPS surface analysis, Raman spectroscopy and profilometry results are discussed.

Keywords: Ionic liquid crystals; fatty acids; water; bio-based lubricants.

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