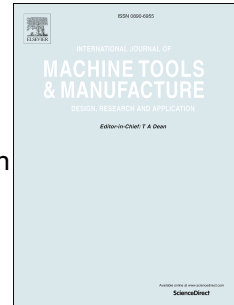


Accepted Manuscript

Predictive modelling of microstructure changes, micro-hardness and residual stress in machining of 304 austenitic stainless steel

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PII: S0890-6955(18)30068-3

DOI: [10.1016/j.ijmachtools.2018.03.008](https://doi.org/10.1016/j.ijmachtools.2018.03.008)

Reference: MTM 3336

To appear in: *International Journal of Machine Tools and Manufacture*

Received Date: 9 January 2018

Revised Date: 25 March 2018

Accepted Date: 29 March 2018

Please cite this article as: W. Zhang, X. Wang, Y. Hu, S. Wang, Predictive modelling of microstructure changes, micro-hardness and residual stress in machining of 304 austenitic stainless steel, *International Journal of Machine Tools and Manufacture* (2018), doi: 10.1016/j.ijmachtools.2018.03.008.

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