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Authors: Han Zhang, Dongdong Gu, Jiankai Yang, Donghua Dai, Tong Zhao, Chen Hong, Andres Gasser, Reinhart Poprawe

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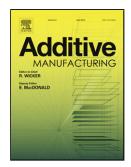
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ACCEPTED MANUSCRIPT

Selective laser melting of rare earth element Sc modified aluminum alloy:

Thermodynamics of precipitation behavior and its influence on mechanical properties

 $\textit{Han Zhang}^{a,b}, \textit{Dongdong Gu}^{a,b,*}, \textit{Jiankai Yang}^{a,b}, \textit{Donghua Dai}^{a,b}, \textit{Tong Zhao}^{c}, \textit{Chen Hong}^{c}, \textit{Andres}$

Gasser^c, Reinhart Poprawe^c

^a College of Materials Science and Technology, Nanjing University of Aeronautics and Astronautics,

Yudao Street 29, Nanjing 210016, Jiangsu Province, PR China;

b. Jiangsu Provincial Engineering Laboratory for Laser Additive Manufacturing of High-

Performance Metallic Components, Nanjing University of Aeronautics and Astronautics, Yudao

Street 29, Nanjing 210016, Jiangsu Province, PR China

^c-Fraunhofer Institute for Laser Technology ILT/Chair for Laser Technology LLT, RWTH Aachen,

Steinbachstraße 15, D-52074 Aachen, Germany

*Corresponding author. Tel./fax: +86 25 52112626;

E-mail: dongdonggu@nuaa.edu.cn (D. Gu).

Highlights

- Selective laser melting was utilized to fabricate Sc and Zr modified Al-Mg alloy.
- Different precipitation behavior between various scan speeds are characterized by SEM and TEM.
- Significant improvement of hardness is evaluated and explained under a relative low scan speed.
- Relationships between scan speed, convection flow, precipitate distribution, and the resultant mechanical properties are elucidated.

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