

Accepted Manuscript

The construction of a modified sampling scheme by variables inspection based on the one-sided capability index

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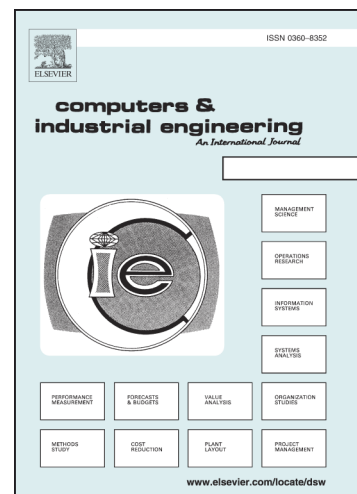
PII: S0360-8352(18)30246-8
DOI: <https://doi.org/10.1016/j.cie.2018.05.037>
Reference: CAIE 5243

To appear in: *Computers & Industrial Engineering*

Received Date: 24 October 2017
Revised Date: 24 March 2018
Accepted Date: 22 May 2018

Please cite this article as: Lee, A.H.I., Wu, C-W., Wang, Z-H., The construction of a modified sampling scheme by variables inspection based on the one-sided capability index, *Computers & Industrial Engineering* (2018), doi: <https://doi.org/10.1016/j.cie.2018.05.037>

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Submitted Date: October 23, 2017

Revised Date: March 24, 2018

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