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Title: Phase separation in amorphous hydrophobically-modified starch – Sucrose blends: Glass transition, matrix dynamics and phase behavior



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# ACCEPTED MANUSCRIPT

### Phase separation in amorphous hydrophobically-modified starch - sucrose blends: Glass transition, matrix dynamics and phase behavior.

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#### Abstract

The phase behavior and matrix dynamics of amorphous blends of octenyl succinic anhydride (OSA) modified starch and sucrose was studied as function of blend composition and water content. Phase separation into two amorphous phases, one enriched in OSA starch and the other in sucrose, was confirmed by differential scanning calorimetry (DSC). DSC and <sup>1</sup>H solid-state NMR show that the phase separation is only partial. The glass transition temperature  $(T_g)$  of the OSA starch-rich phase was found to be ~ 30-100 K higher than the  $T_g$  of the sucrose-rich phase, depending on blend composition and water content. A novel type of coupling between changes in physical state of the sucrose-rich phase and plasticizer redistribution is proposed, leading to an unexpected increase of

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