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ACCEPTED MANUSCRIPT

Production of nanofibrillated cellulose with superior water redispersibility

from lime residues via a chemical-free process

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Highlight

- The feasibility of using lime residues to produce dried NFC was investigated.
- NFC was produced using autoclaving, high-shear and high-pressure homogenization.
- NFC having diameters of 5-28 nm could be obtained without the use of chemicals.
- Dried NFC could retain their original characteristics and properties.
- Pectin associated with NFC helped prevent fiber aggregation during drying.

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