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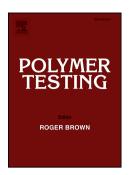
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CCEPTED MANUSCRIPT

Material Properties

Flax and hemp nonwoven composites: the contribution of interfacial bonding to

improving tensile properties

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Abstract:

The purpose of this article is to understand the influence of typical composite

parameters (interfacial bond strength, surface-area and fibre mechanical properties) on

the tensile properties of nonwoven composite materials. The materials investigated were

flax, hemp and Poly-(propylene) (PP) and Maleic Anhydride-grafted PP (MAPP),

which provide different configurations in terms of fibre mechanical properties, bundle

individualisation and fibre/matrix interface. Whereas hemp fibres exhibit poorer tensile

properties and lower bundle individualisation than flax fibres, their higher lignin content

evaluated by FT-IR analysis improves the interfacial shear strength (IFSS) with PP and

MAPP. However, the tight interface developed with hemp fibres has only a weak effect

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