### **Accepted Manuscript**

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PII: S0094-5765(18)30427-2

DOI: 10.1016/j.actaastro.2018.05.042

Reference: AA 6898

To appear in: Acta Astronautica

Received Date: 27 February 2018

Revised Date: 4 May 2018
Accepted Date: 20 May 2018

Please cite this article as: G. Loureiro, W.F. Panades, A. Silva, Lessons learned in 20 years of application of Systems Concurrent Engineering to space products, *Acta Astronautica* (2018), doi: 10.1016/j.actaastro.2018.05.042.

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#### ACCEPTED MANUSCRIPT

## Lessons learned in 20 years of application of Systems Concurrent Engineering to space products

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#### Abstract

This paper aims to present the lessons learned in 20 years of application of the SCE (Systems Concurrent Engineering) approach that evolved over the last 20 years being applied to the development of more than 200 complex system solutions. SCE is an approach to the integrated development of complex systems that applies the systems engineering process, simultaneously, to the

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<sup>&</sup>lt;sup>1</sup>Conflicts of interest: none

<sup>&</sup>lt;sup>2</sup>Declarations of interest: none

<sup>&</sup>lt;sup>3</sup>Acronyms/Abbreviations

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