



# Paper capillary force driven hollow channel as a platform for multiphase flows bioassays



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## ABSTRACT

This paper develops a simple, inexpensive, and portable diagnostic assays that may be useful in remote settings, and in particular, in less industrialized countries where simple assays are becoming increasingly important for detecting disease and monitoring health. In this assays, the paper capillary force is first used to transport complex fluids such as whole blood or colloidal suspensions that contain particulates in a new type channel - paper capillary driven hollow channel, which offset the disadvantages of current paper microfluidic technologies. To demonstrate the various applications of the paper capillary force driven hollow channel, several devices are design and made to complete the purpose of exhibiting laminar flow in a T-junction microchannel, sheath a core stream in a three-inlet channel and transportation whole blood.

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## 1. Introduction

The original reports of two-dimensional (2D) and three dimensional (3D) PADs by the Whitesides group [1,2] in 2007 and 2008, respectively, stimulated research in the field of highly functional paper-based sensors. Due to their lower cost, minimal required infrastructure, ease of fabrication, speed of fabrication, ease of use, potential to be used remotely, and ability to provide semi-quantitative results in a point-of-care fashion, those devices provide an alternative to elastomer (Polydimethylsiloxane, PDMS) and rigid polymer based, open-channel microfluidic systems [3]. Despite their advantages, current paper microfluidic technologies share some common disadvantages [4–6]. For example flows of complex fluids, such as whole blood or colloidal suspensions that contain particulates, are generally incompatible with wicking flow. Due to sample retention in the porous cellulose matrix, the volume that reaches the detection zones is usually less than 50% of the total volume within the device [7]. The groups of Website and Richard M. Crooks have developed hollow-channel paper analytical devices to overcome these disadvantages [8–10]. Those channels will allow micrometer-sized objects, such as bacteria or microbeads, to flow freely. However, an external force is needed to force the liquid into the channel, such as pressure arising from pumping or hydraulic pressure. In this paper we describe a simple well defined millimeter-sized channels, in which multiphase fluidics are transported without external force.

In the hollow channels, the capillary force is used to transport multiphase fluidics, such as whole blood or colloidal suspensions that contains particulates. We believe that this type of channels will become

the basis for low-cost, portable, and technically simple multiphase flows. We demonstrate this capability by the simultaneous transportation of colloidal suspensions that contain particulates and whole blood. The channel system is small, disposable, easy to use (and carry), and requires no external equipment, reagents, or power sources. We believe this kind of system is attractive for use in less industrialized countries, in the field, or as an inexpensive alternative to more-advanced technologies already used in clinical settings [11–14].

## 2. Materials and methods

We believe that channel may be one of the least expensive platforms available for multiphase fluidics assays. We made assay device combining the hollow-channel and paper channel. The hollow-channel provides spatial control of biological fluid and the paper provides force to transport multiphase flows owing to capillary action in the millimeter-sized channels produced. Hollow channel makes it feasible to transport multiphase fluidics and run multiphase fluidics diagnostic assay. Paper channel makes it feasible to transport multiphase flow without external force. In a fully developed technology, a platform suits for diagnostic assay will be developed by combining the paper channel and the hollow channel.

We combined hollow channel and paper channel as shown in Fig. 1. First we paste transparent adhesive tape on the top of glass slide layer by layer. Then we used a laser craft cutter (Han's laser marking machine DP-H50L) to carve micro-channels into multilayer transparent adhesive tape. Finally we put a strip chromatography paper on the top of the micro-channel and sealed with transparent adhesive tape to form the device (Fig. 1).

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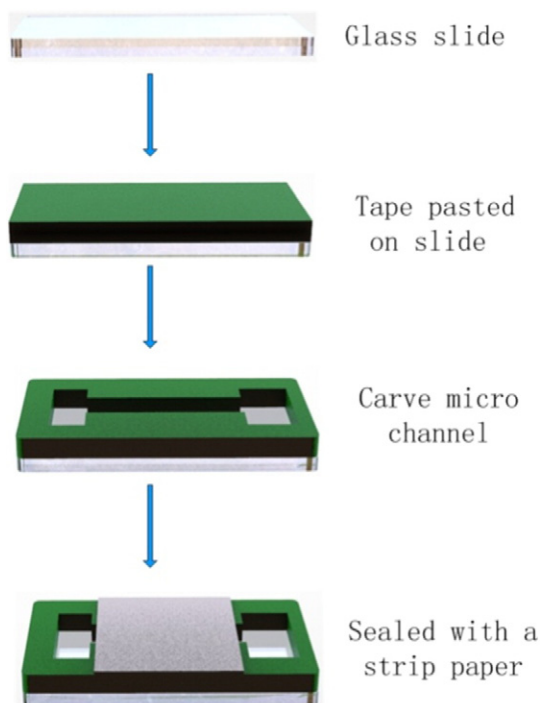


Fig. 1. Diagram depicting the manufacturing operation of paper capillary force driven hollow channel.

### 3. Results and discussion

#### 3.1. The velocity of the fluidic in paper capillary force driven hollow channel

The first part of the study focuses on the flow of fluidic in a capillary force driven hollow channel. Fig. 2a is the Schematic plot of the channel equipment. First, 100  $\mu\text{L}$  solutions are put on the buffer by the pipette. When the solutions contacted the paper, a capillary force imposed on

the solution. The solution flowed in the channel under the impact of the capillary force. The flow process was imaged by the observation equipment (for example a mirror, a mobile phone or an inverted microscope) under the channel. Although the width of paper cannot be same everywhere, the area of the paper exposed to the hollow channel is always determined by the channel. We hypothesize that capillary force, arising from paper wick, is constant when the width of the channel is defined. So the velocity of the fluidic depends on the resistance of water surface tension and the friction force between the fluid and the walls. We design two groups of channels to measure the velocity of the fluidic. The flow process of Rhodamine B solution is recorded by the mobile phone camera and the velocity of fluidic can be calculated by images processing using the software of MATLAB. Rhodamine B solutions (0.1 mmol/L) were prepared in the carbonate buffer and filtered before use with a syringe filter (0.2  $\mu\text{m}$  pore size). The width of the first group channels is 1 mm and the heights of the channels are 165  $\mu\text{m}$ , 275  $\mu\text{m}$ , 385  $\mu\text{m}$ , 495  $\mu\text{m}$ , with the layers of tape 3, 5, 7, 9 layers. The height of the second group channels is 275  $\mu\text{m}$ , with 5 layers of tape and the widths of the channels are 0.5 mm, 1 mm, 1.5 mm, 2 mm. The velocities of the fluidic in the two group channels can be seen from Fig. 2b and c. The width of the first group channels is defined. When the height is short enough, the surface tension dominates the resistance and when the height is high enough, the friction force dominates the resistance. There exists a height with the minimum resistance. So the velocity curve in Fig. 2b is a parabola. The height of the second group channels is defined. When the width is small enough, the surface tension dominates the resistance. With the increase of the width, the surface tension decreases, however the friction force and capillary force increase. So the velocity can approach a maximum velocity, as Fig. 2c.

#### 3.2. Laminar flow in the paper capillary force driven hollow channel

To demonstrate the various applications of the paper capillary force driven hollow channel, a T-junction microchannel was design and made (see Fig. 3a). We put 100  $\mu\text{L}$  deionized water, on inlet 1, and 100  $\mu\text{L}$  miscible aqueous phase, labeled with a water-soluble dye (0.05% solutions of Methylene Blue), on inlet 2. Then the paper strips contact two

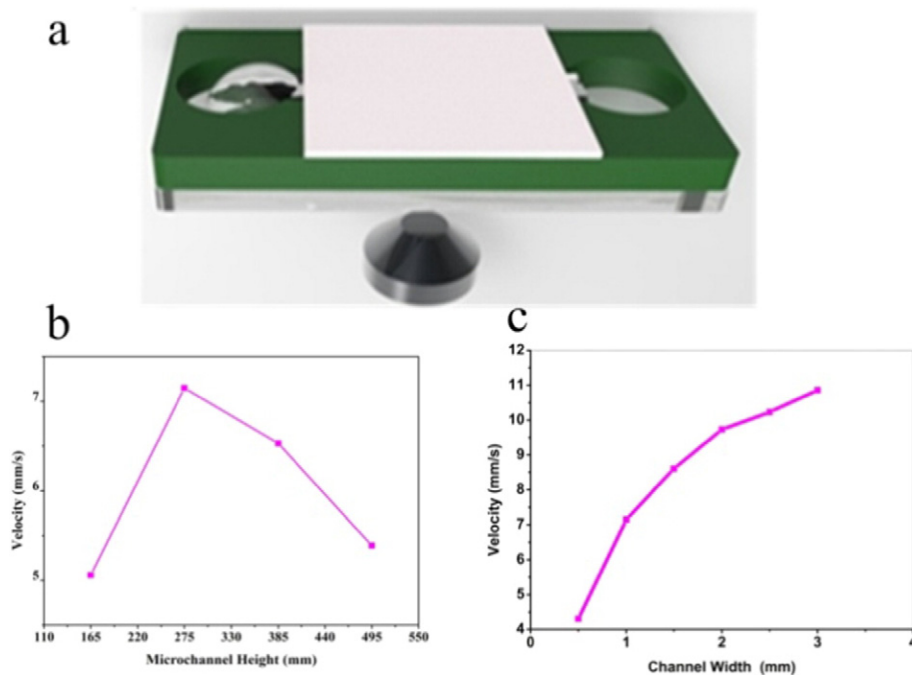


Fig. 2. The velocity of the fluidic in paper capillary force driven hollow channel. (a) Schematic drawing of experiment device. (b) The velocity of the fluidic as the function of the channel height. The width of this group channel is 1 mm and the height of the channel is 165  $\mu\text{m}$ , 275  $\mu\text{m}$ , 385  $\mu\text{m}$ , 495  $\mu\text{m}$ , with the layers of tape 3, 5, 7, 9 layers. (c) The velocity of the fluidic as the function of the channel width. The height of this group channel is 275  $\mu\text{m}$ , and the width of the channel is 0.5 mm, 1 mm, 1.5 mm, 2 mm.

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