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MUDCAKE GROWTH: MODEL AND IMPLICATIONS

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14 Abstract: Oil and gas account for 60% of the world's energy consumption. Drilling muds that 15 are used to advance oil and gas wells must be engineered to avoid wellbore integrity problems associated with mud cake formation, to favor cake erosion during cementing, and to prevent 16 17 partial differential sticking. We developed a robust mud cake growth model for water-based mud 18 based on wide stress-range constitutive equations within a Lagrangian reference system to avoid non-natural moving boundary solutions. The comprehensive mud cake growth model readily 19 accommodates environmental factors (e.g., temperature, pH, and ionic concentration) and 20 21 defines the yield stress distribution for displacement-erosion analyses. Results show that the mud 22 cake thickness is more sensitive to time than to filtration pressure, therefore, time controls the 23 non-uniform distribution of mudcake thickness during drilling. Long filtration time, high permeability, high salinity, high in-situ temperature and low viscosity exacerbate fluid loss and 24 25 give rise to thick filter cakes. The analysis of residual cake thickness during cement displacement 26 must take into account the effective stress dependent mudcake formation and the time-dependent 27 mud thixotropy. Thixotropy dominates the mud yield stress at high void ratios, e.g. e>20. The 28 offsetting force that causes differential pressure sticking increases sub-linearly as a power 29 function of the still-time.

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