

Accepted Manuscript

Minimizing the Number of Workers in a Paced Mixed-Model
Assembly Line

Xavier Delorme, Alexandre Dolgui, Sergey Kovalev,
Mikhail Y. Kovalyov

PII: S0377-2217(18)30507-1
DOI: [10.1016/j.ejor.2018.05.072](https://doi.org/10.1016/j.ejor.2018.05.072)
Reference: EOR 15185



To appear in: *European Journal of Operational Research*

Received date: 31 October 2017
Revised date: 12 March 2018
Accepted date: 30 May 2018

Please cite this article as: Xavier Delorme, Alexandre Dolgui, Sergey Kovalev, Mikhail Y. Kovalyov, Minimizing the Number of Workers in a Paced Mixed-Model Assembly Line, *European Journal of Operational Research* (2018), doi: [10.1016/j.ejor.2018.05.072](https://doi.org/10.1016/j.ejor.2018.05.072)

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Highlights

- An industrial workforce assignment problem is studied
- The problem is proved strongly NP-hard for a special case
- Solution approaches for the general problem are suggested
- Polynomial and pseudo-polynomial algorithms for special cases are developed
- Relations to the Bottleneck Traveling Salesman Problem are discussed

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