## Accepted Manuscript

Title: Kinetic resolution of 1-phenylethanol in the spinning mesh disc reactor: Investigating the reactor performance using immobilised lipase catalyst

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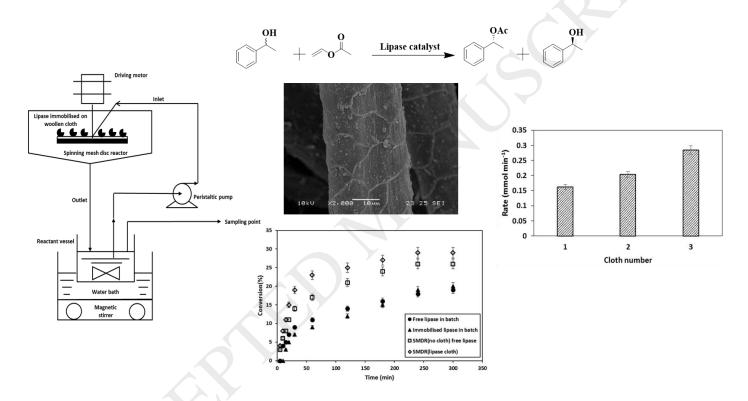


## ACCEPTED MANUSCRIPT

Kinetic resolution of 1-phenylethanol in the spinning mesh disc reactor: Investigating the reactor performance using immobilised lipase catalyst

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### **Graphical abstract**



#### Paper Highlights

- Enzyme catalysed kinetic resolution investigated for the first time in the SMDR
- Inexpensive amano lipase was immobilised on wool and used as a catalyst
- Feed throughput in the SMDR scaled up to 250 ml without loss in reaction efficiency
- Productivity in the SMDR was 10.92 g l<sup>-1</sup> h<sup>-1</sup> compared to 7.05 g l<sup>-1</sup> h<sup>-1</sup> in batch
- Improved reaction rate: 0.16 mmol min<sup>-1</sup> (one cloth) to 0.28 mmol min<sup>-1</sup> (three cloths)

#### **Abstract**

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