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A meta-heuristic for minimizing total weighted flow time on parallel batch machines

Zhao-hong Jia, Han Zhang, Wen-tao Long, Joseph Y-T. Leung, Kai Li, Wei Li

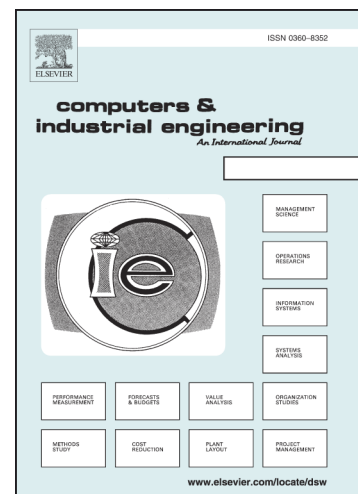
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**A meta-heuristic for minimizing total weighted flow time on  
parallel batch machines**

**Zhao-hong Jia<sup>1,2</sup>, Han Zhang<sup>2</sup>, Wen-tao Long<sup>2</sup>, Joseph Y-T. Leung<sup>3,4,\*</sup>, Kai Li<sup>3</sup>,  
Wei Li<sup>1,2</sup>**

<sup>1</sup>Key Lab of Intelligent Computing and Signal Processing of Ministry of Education  
Anhui University  
Hefei, Anhui, 230039, P.R.China

<sup>2</sup>School of Computer Science and Technology, Anhui University  
Hefei, Anhui, 230601, P.R.China

<sup>3</sup>School of Management, Hefei University of Technology  
Hefei, Anhui, 230009, P.R.China

<sup>4</sup>Department of Computer Science, New Jersey Institute of Technology  
Newark, NJ 07102, USA

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\*Corresponding author. Tel:+1 9735963387. Fax:+1 9735965777. E-mail addresses:  
zhjia@mail.ustc.edu.cn (Z-H. Jia), 2305407923@qq.com (H. Zhang), Long\_wentao@163.com (W-T. Long), le-  
ung@njit.edu (J. Y-T. Leung), hfutlk@139.com (K. Li), 1506375560@qq.com (W. Li).

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