

Accepted Manuscript

Analytical models for oil penetration and experimental study on vibration assisted machining with minimum quantity lubrication

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PII: S0020-7403(18)31370-5
DOI: <https://doi.org/10.1016/j.ijmecsci.2018.09.016>
Reference: MS 4515



To appear in: *International Journal of Mechanical Sciences*

Received date: 28 April 2018
Revised date: 22 August 2018
Accepted date: 11 September 2018

Please cite this article as: Lutao Yan , Qinjian Zhang , Jingzhou Yu , Analytical models for oil penetration and experimental study on vibration assisted machining with minimum quantity lubrication, *International Journal of Mechanical Sciences* (2018), doi: <https://doi.org/10.1016/j.ijmecsci.2018.09.016>

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Highlights

- A model based on capillary rise theory is built for lubricant penetration study
- Time-variant size of micro-channel in vibration assisted cutting is considered
- Vibration assisted cutting with continuous minimal quantity lubrication is applied
- Improved cutting performance has been obtained

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