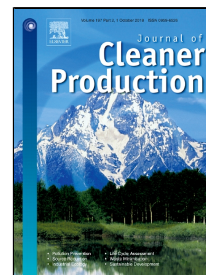


# Accepted Manuscript

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PII: S0959-6526(18)32457-0  
DOI: 10.1016/j.jclepro.2018.08.115  
Reference: JCLP 13899  
To appear in: *Journal of Cleaner Production*  
Received Date: 10 June 2018  
Accepted Date: 12 August 2018

Please cite this article as: Marwa Souissi, Ahlem Guesmi, Ali Moussa, Valorization of natural dye extracted from date palm pits (*Phoenix dactylifera*) for dyeing of cotton fabric. Part 1: Optimization of extraction process using Taguchi design, *Journal of Cleaner Production* (2018), doi: 10.1016/j.jclepro.2018.08.115

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Taguchi design**

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