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ACCEPTED MANUSCRIPT

# Orientation and Temperature Dependence of a Planar Slip and Twinning in Single Crystals of Al<sub>0.3</sub>CoCrFeNi High-Entropy Alloy

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## Abstract

This paper reports the effect of crystal orientation and test temperature on the tensile deformation behaviour, the type of dislocation structure (planar or cellular) and the deformation mechanism (slip and twinning) in single crystals of the fcc Al<sub>0.3</sub>CoCrFeNi (at.%) high-entropy alloy. It was shown that, in the temperature range 77-573K, the tensile deformation behaviour at 0.1 % <math>\epsilon < 15\% </math> along [001],  $[\bar{1}11]$  and [011] orientations is related to the slip, at which a planar structure with dislocation pile-ups develops in the wide temperature range of 77-423 K. The planarity of the dislocation structure is determined by the strong effect of solid-solution hardening via Al atoms, since the effective radius of Al atoms exceeds the effective radii of the other elements included in the composition of the Al<sub>0.3</sub>CoCrFeNi alloy, and existence of short-range order. In slip deformation, the strain hardening coefficient in the linear stage of hardening, i.e.,  $\Theta_{II}(T)/G(T)$ , depends on the crystal orientation and the test temperature. In the [011]-oriented single crystals where the slip deformation develops predominantly in one system,  $\Theta_{II}(T)/G(T)$  has small values and it increases with an increasing number of active slip systems in the  $[\bar{1}11]$ - and [001]-oriented single crystals. Twinning was detected at 77 K in the  $[\bar{1}11]$ - and [011]-oriented single crystals after 15 and 20%, respectively. Deformation twinning in the  $[\bar{1}11]$ - and [011]-oriented single crystals leads to an increase in  $\Theta_{II}(T)/G(T)$  and determines more complex deformation stages in the  $\sigma$ - $\epsilon$  curve in the [011]-oriented single crystals compared with the development of slip deformation at high test temperatures.

**Keywords:** Al<sub>0.3</sub>CoCrFeNi high-entropy alloy; Single crystals; Planar slip; Deformation twinning; Stages of deformation under tensile strain.

## 1. Introduction

In the recent years, the Al<sub>0.3</sub>CoCrFeNi high-entropy alloy (HEA) with medium stacking fault (SF) energy,  $\gamma_0=0.051 \text{ J/m}^2$ , whose chemical composition is located near the phase boundary between the fcc and bcc structures, has of great interest for research due to unique properties similar to the Cantor HEA, such as high tensile strength and ductility at room and cryogenic temperatures [1-16]. The peculiarity of this alloy in comparison with the Cantor HEA is, firstly, that due to Al alloying, a higher level of stress in the yield point is achieved, since the size of Al

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