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## ACCEPTED MANUSCRIPT

# Phase transition and hardness evolution of a Ti-5Al-5Mo-1Fe-1Cr

### alloy subjected to isothermal aging

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#### Highlights

- Aging time affects the contents and morphologies of  $\alpha$ ,  $\beta$  and  $\omega$  phases in the alloy.
- The ORs between three phases are  $[110]\beta//[112(_)0]\omega//[0001]\alpha$  and  $(1(_)12)\beta//(11(_)00)\omega//(011(_)0)\alpha.$
- The hardness of the alloy is closely related to the fraction of  $\omega$  phase.

#### Abstract

In this paper, a Ti-5Al-5Mo-1Fe-1Cr alloy was isothermally aged at 500 °C for different periods. Phase transformation took place during the aging treatment. The phase transformation was studied by X-ray diffraction spectroscopy and transmission electron microscopy. The as-quenched sample was composed of matrix  $\beta$  (body-centered cubic structure) phase,  $\omega_{ath}$  (hexagonal structure) phase and minor  $\alpha$ 

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