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Review The development in aqueous lithium-ion batteries

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ABSTRACT

To meet the growing energy demands, it is urgent for us to construct grid-scale energy storage system than can connect sustainable energy resources. Aqueous Li-ion batteries (ALIBs) have been widely investigated to become the most promising stationary power sources for sustainable energy such as wind and solar power. It is believed that advantages of ALIBs will overcome the limitations of the traditional organic lithium battery in virtue of the safety and environmentally friendly aqueous electrolyte. In the past decades, plentiful works have been devoted to enhance the performance of different types of ALIBs. In this review, we discuss the development of cathode, anode and electrolyte for acquiring the desired electrochemical performance of ALIBs. Also, the main challenges and outlook in this field are briefly discussed.

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1. Introduction

Due to the formidable sustainability challenges, there are numerous needs for significant research in various disciplines, including the field of electrochemical energy storage derived from solar, wind and tidal power [1,2]. Substantial progress in battery technology is essential if we need to succeed in an energy transition towards a more carbon-neutral society. Since its

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42 commercialization in 1990, a rechargeable lithium ion (Li-ion) 43 battery with organic electrolytes possess a lot of advantages of high energy density and lighter weight, making it possible to be-44 45 come an alternative energy source for large-scale applications in electricity storage stations, electric vehicles, and other portable 46 electric devices [3–5]. However, the use of flammable and toxic 47 organic electrolytes still hinders their wide application. Since de-48 velopment of the first aqueous Li-ion battery (ALIB) by Dahn's 49 50 group in 1994, number of efforts have devoted on ALIBs in order to replace the flammable organic solvent with a more green 51 52 and safe aqueous-base electrolyte, theoretically providing an aver-53 age operating voltage of 1.5 V, with energy density (75 Wh kg⁻¹) larger than the Pb-acid batteries (75 Wh kg⁻¹) [6,7]. Neverthe-54 55 less, the cycling of VO₂/LiMn₂O₄ aqueous lithium battery was very poor. In spired by the pioneer work, LiV₃O₈/LiNi_{0.81}Co_{0.19}O₂, 56 LiV₃O₈/LiCoO₂, TiP₂O₇/LiMn₂O₄, and LiTi₂(PO₄)₃/LiMn₂O₄ aque-57 ous lithium-ion batteries have also been reported in the 2000s 58 [8-10]. Similar to the VO₂/LiMn₂O₄ system, the cyclability of the 59 problem was not fundamentally resolved. In the later 2007s, our 60 group made a kind of ALRBs with superior cycling stability by 61 combining LiMn₂O₄ cathode and Nasicon-type LiTi₂(PO₄)₃ in 1 M 62 Li_2SO_4 aqueous solution [11]. Subsequently, our group found that 63 64 the $LiTi_2(PO_4)_3$ anode in a discharged state can react with water and oxygen, resulting in capacity fading upon cycling. By eliminat-65 ing oxygen, adjusting the pH values of the electrolyte and using 66 carbon-coated electrode materials, LiTi₂(PO₄)₃/Li₂SO₄/LiFePO₄ ALIB 67 exhibited excellent stability with capacity retention over 90% after 68 69 1000 cycles.

ALIBs, are the promising alternatives for large-scale applica-70 71 tions, can address several challenges related to conventional Li-72 ion batteries. Firstly, it can replace highly toxic and flammable or-73 ganic solvent. Secondly, the easy-to-use conditions and lower cost 74 of electrolyte solvent than conventional Li-ion batteries is also an important progress. Finally, the ionic conductivity of the aqueous 75 electrolyte is higher than those of organic electrolytes by two or-76 77 ders of magnitude, resulting in high round-trip efficiency and en-78 ergy density even with bulky and scalable electrodes [12]. Despite 79 the identical mechanism of ALIBs to that of conventional organic battery, the electrochemical reaction of Li⁺ extraction/insertion in 80 aqueous electrolyte is more complicated, thereby leading to a great 81 influence on the selectivity of electrode materials. In aqueous so-82 83 lution, many side reactions from the O2 and water involved, including the H₂/O₂ evolution reaction, and proton co-intercalation 84 85 parallel to lithium ion intercalation, obviously affect the coulombic 86 efficiency and cycling life of electrode systems. Therefore, the redox potential of Li⁺ extraction/insertion should be within or near 87 88 the electrolysis potentials of water. Over the past decade, a number of ALIBs employing various types of electrode materials have been 89 explored to acquire better electrochemical performance batteries. 90

In this review, we present an overview of selected develop-91 ments in the area of electrodes (both cathodes and anodes) and 92 93 electrolyte materials for ALIB systems in the past few years. Mn-94 based oxides, layered lithium oxides and polyanionic compounds are extensively considered as the alternative cathode materials, 95 96 and $\text{LiTi}_2(\text{PO}_4)$, TiP_2O_7 and vanadium oxides are exploited as anode materials ALIBs. In addition, the challenges and outlook for future 97 98 ARLBs are also discussed.

99 2. Electrodes for aqueous lithium ion batteries

- 100 2.1. Cathode materials
- 101 2.1.1. Mn-based oxides

Since the development of the ALIB by Dahn's group in 1994, VO_2 anode and $LiMn_2O_4$ cathode, numerous aqueous lithium-ion cathode materials have been explored. Among various cathode ma-

terials explored so far, spinel LiMn₂O₄ is the most widely re-105 searched aqueous cathode material. Subsequently, ALIBS, fabricated 106 with spinel $Li_2Mn_4O_9$ as the anode and $LiMn_2O_4$ as cathode in 107 6 M LiNO₃ solution, can deliver \sim 100 mAh g⁻¹ capacity at an 108 average voltage of 1-1.1 V [13]. In 2007, Nakayama et al. inves-109 tigated the electrochemical properties of LiMn₂O₄ thin film elec-110 trode in aqueous solution. The cyclic voltammograms of the film 111 electrode conducted in aqueous solution were similar to the or-112 ganic system, two identical coupled current peaks were observed, 113 corresponding to the lithium-ion insertion/extraction reaction, as 114 shown in Fig. 1(a) and (b) [14]. Also, the previous work reported 115 by Eftekhari et al. has shown that the LiMn₂O₄ electrode is elec-116 trochemically stable in aqueous medium during potential cycling. 117 In 2009, Tian and Yuan prepared nanostructured spinel LiMn₂O₄ 118 material via a room-temperature solid-state grinding reaction [15]. 119 Electrochemical measurements of the LiMn₂O₄ were conducted in 120 different concentrated solutions, 1 M, 5 M and 9 M LiNO₃ with 121 pH value of 5.71, 5.56 and 5.34, respectively. They have found 122 that, the peak potentials obviously shifted positively with increas-123 ing concentration of LiNO₃, but the two redox couples were dis-124 tinct and current increased markedly in 5 M LiNO₃, which may 125 indicate better reversibility of the electrode reaction (Fig. 1(c)). 126 Moreover, the electrode in 5 M LiNO₃ solution exhibited the best 127 cycling stability with capacity retention of 71.2% after 600 cycles 128 (Fig. 1(d)). Driven by the unsatisfactory cycling of $LiMn_2O_4$ mate-129 rial, Qu et al. reported porous LiMn₂O₄ consisting of nanograins as 130 aqueous cathode material for ALIBs [16]. As shown in Fig. 2(a), the 131 porous LiMn₂O₄ exhibits excellent rate behavior as compared to 132 solid LiMn₂O₄, a discharge capacity of approximately 108 mAh g⁻¹ 133 was obtained at 5 A g^{-1} , and up to 90.0 mAh g^{-1} was maintained 134 at 10 A g⁻¹. More importantly, Fig. 2(b) shows better cycling stabil-135 ity of porous $LiMn_2O_4$ measured at 1 A g⁻¹, which can retain 93% 136 capacity retention after 10,000 cycle, and whereas the discharge 137 capacity of the solid LiMn₂O₄ electrode decreases rapidly in the 138 first 2000 cycles. 139

In addition, some efforts have been devoted to doping metal 140 ions to the LiMn₂O₄ crystal to modify the structural integrity. In 141 the Yuan's work, Al-doped $LiAl_xMn_{2-x}O_4$ samples with different 142 dopant contents were prepared by calcining at different temper-143 atures for different calcination times [17]. It was found in Fig. 3(a), 144 the LiAl_{0.1}Mn_{1.9}O₄ calcined at 800 °C exhibits two distinct couple 145 peaks like that of the ordinary LiMn₂O₄, which can be ascribed to 146 the high crystallinity of the 800 °C derived material. Further cy-147 cle performances concluded that the LiAl_{0.1}Mn_{1.9}O₄ derived from 148 12 h calcination remained higher capacity retentions of 75.6% af-149 ter 8000 cycles even though it did not exhibit the highest ini-150 tial specific capacity, as shown in Fig. 3(b). Similarly, Cvjeticanin 151 et al. have also prepared LiCr_{0.15}Mn_{1.85}O₄ by a rapid glycine-nitrate 152 method, which displayed delivered more stable cyclability as com-153 pared to the undoped $LiMn_2O_4$ (Fig. 3(c)). These improvements in 154 stability may be attributed to the depressed Jahn-Teller distortion 155 and stabilization of the octahedral sites [18]. Subsequently, Sto-156 jkovic et al. have investigated the influence of vinylene carbon-157 ate addition to aqueous electrolyte on the performance of doped 158 LiCr_{0.15}Mn_{1.85}O₄ material [7]. It was found that vinylene carbonate 159 can promote the stability of $LiCr_{0.15}Mn_{1.85}O_4$ in aqueous electrolyte 160 (Fig. 3(d)). The vinylene carbonate additive produced a stable solid 161 electrolyte interphase (SEI) layer on electrode materials, which can 162 prevent water molecules from penetrating into aqueous electrodes 163 [19-21]. 164

2.1.2. Layered lithium oxides

Since layered LiCoO₂ has made huge commercial application as cathode materials in conventional LIBs, it has also been demonstrated in aqueous batteries. For example, in our previous work, we have studied the electrochemical behavior of LiCoO₂ in 1 M Li₂SO₄ 169

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