## Accepted Manuscript

Title: Electrochemically-induced TiO<sub>2</sub> incorporation for enhancing corrosion and tribocorrosion resistance of PEO coating on 7075 Al alloy

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PII: S0010-938X(18)30827-8

DOI: https://doi.org/10.1016/j.corsci.2018.08.037

Reference: CS 7673

To appear in:

Received date: 8-5-2018 Revised date: 28-7-2018 Accepted date: 14-8-2018

Please cite this article as: Akbari E, Di Franco F, Ceraolo P, Raeissi K, Santamaria M, Hakimizad A, Electrochemically-induced TiO<sub>2</sub> incorporation for enhancing corrosion and tribocorrosion resistance of PEO coating on 7075 Al alloy, *Corrosion Science* (2018), https://doi.org/10.1016/j.corsci.2018.08.037

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### ACCEPTED MANUSCRIPT

# Electrochemically-induced TiO<sub>2</sub> incorporation for enhancing corrosion and tribocorrosion resistance of PEO coating on 7075 Al alloy

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#### **Research Highlights:**

- Bipolar waveform with wider cathodic pulses (W3) prevented the pancakes formation.
- Titanium oxalate develops TiO<sub>2</sub> in anatase and rutile polymorphs in the PEO coating.
- Coatings with no large pores at the metal/coating interface was created by the W3.
- The W3 coating showed the best passivation behavior and corrosion performance.
- The lowest volume loss was also achieved for the W3 coating in tribocorrosion test.

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