

# DEVELOPMENT OF A STANDARDIZED FIELDBUS-BASED GREENHOUSE CLIMATE CONTROL

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**Abstract:** The paper investigates a new application area for standardized control networks which have been primary developed for the use in home and building automation. The work concentrates on the feasibility of building automation technologies for the climate control in growing environments. This includes, but is not limited to, the acquisition and processing of environmental data. The paper analyzes the requirements for greenhouse climate control and compares these demands to those of residential building automation. The authors provide a concept of a KNX-based control system for this application domain and give an outlook on the future phases of the project. *Copyright © 2005 IFAC*

**Keywords:** Agriculture, data handling systems, distributed control, enterprise integration, environment control, fieldbus, knowledge representation.

## 1. INTRODUCTION

Growing crop in greenhouses is an important branch of agriculture and it is a labour intensive and technically challenging business. Optimized control helps to increase production despite saving precious resources. In recent years, growers have invested in a broad range of new technologies, including more efficient growing media, reconstruction of the heating or irrigation equipment itself. In many cases these modifications also involve improvements of associated climate control systems.

The complexity of horticultural production and a growing demand for effective and economic resource management leads to an immediate need for increasing the volume of monitoring and automated control. The number of parameters in greenhouses has been constantly increasing over the last decade (Gielsing, 1998). Horticultural structures like greenhouses are very often characterized with significant spreading and decentralization. Therefore

the implementation of centralized systems is cumbersome and decreases reliability. A distributed control system exhibits better performance and can be used to improve transparency of the installation and to ease the maintenance. But, in spite of superficial similarities of applications framing climate control in buildings and greenhouses, fieldbus-based building automation/control networks and computerized greenhouse control systems (presented mostly by proprietary solutions) show major differences. That complexity of greenhouse control outperforms regular building automation. Plants grown in covered structures react very sensitive to climatic variances. Therefore the control must be very smooth and constant.

## 2. GREENHOUSE CONTROLS vs. BUILDING CONTROLS

In recent years research on greenhouse climate control has been dealing more with optimization of

climate models or controlling algorithms (Seginer and McClendon, 1992; Langang, *et. al.* 2000) rather than with communication techniques. Technical implementations (e.g., Stipanicev and Marasovic, 2003) present applications with newest technology achievements but did not concern on the variety of environmental data and climate models and specific greenhouse requirements. This paper combines both areas, together with integration them into global enterprise information system.

### 2.1 A modern greenhouse as a control object.

A highly dynamic climate is typical for greenhouses (Bailey, 1995). For the comfort in residential buildings, the thermal environment is playing the leading role. An economically and environmentally reasonable system for a modern room climate control concerns a few parameters such as air temperature and velocity, wall and heater surfaces temperature, CO<sub>2</sub> concentration, as well as exterior weather conditions (D. Jelondz, 2001). Due to much more intensive response of plants to their environments and the dependance on the outside weather, greenhouse climate conditions are more dynamic comparing to domotics application domain. Moreover, there could be a necessity to change internal climate several times within 24 hours upon diurnal or multi-day schedule depending on the crop and the growing phase (Seginer and McClendon, 1992).

In (Hanan, 1998a) 33 different subset of different factors for greenhouses and plant production can be distinguished. Five of the most important parameters are listed in Table 1.

Table 1 Greenhouse environmental criteria under measurement and subject to control

Main factor	Subsets	Actuators
Radiation	Global radiation outside, net radiation, etc.	Shade screens, supplemental irradiation
Temperature	Outside, inside, crop and root zones. Water and pipe temperature, etc.	Boilers, ventilators, evaporative pads, thermal screens, etc.
Humidity	Inside and outside	Misting systems, ventilators, heating systems
Carbon dioxide	Inside and outside	CO <sub>2</sub> injection
Wind	Outside, velocity	Ventilator systems

These characteristic values are needed for precise description of interior and exterior climatic conditions of a greenhouse. Building upon these information a control system can influence the internal

enviromental conditions. All parameters must be continuously measured and analyzed. Beside the active climate control, the recorded data is of great importance for plant growth related research. Out of this historical information, the grower can apply further improvements to increase the quality and the amount of the crop. This data can be used in the long planning horizon.

Another very important aspect to keep in mind is the tolerance of greenhouse “inhabitants”: In residential buildings, temperature fluctuation within some degrees over a particular time interval would not cause serious harm to the tenants. Naturally these fluctuations won’t please any inhabitant however if not occurring constantly, these events can be regarded as tolerable inconveniences. For industrial farming failures in the temperature profiles could be vital for the some types of crop and thus lead to serious losses. Therefore even solitary failures in the climatic control must be utterly avoided.

The greenhouse control strategies were developed through years and represent sets of rules defining procedures to bring the interior climatic system to a desired safe state. The operation of the affected equipment is of the major importance since the most climatic parameters rely on the correct functionality of the installed devices. Examples for rules of operation are particular starting sequences for exhaust fans and evaporative pads in order to provide an optimal and efficient cooling process. Proportional, integral and derivative algorithms as well as their combinations are usual for calculating of controlling outputs in greenhouses, though a problem of conflicting requirements and interacting control loops for systems of heating, ventilation, etc. still remains a subject of research (Hanan, 1998). Also physical conditions of operation shall be taken into account to prevent damages of the equipment. In case of snowfall, a shade curtain should be fully open and stay in this position until the snowfall ends; otherwise there is a risk of damage caused by the accumulated snow. Some types of greenhouse-specific equipment (e.g. high-intensity lamps used for supplementary lighting, which are not common for residential buildings) require certain delay after switching off, in order to prohibit rapid reversals.

Similar to buildings, optimization of energy consumption and reduced operation costs are important in a horticultural industry. Additionally, when a greenhouse is operated as business enterprise, the planning horizon usually goes beyond just 24-hours continuous operation to solve short-term problems (Hanan, 1998). It spreads over certain longer periods, and provokes development of prospective policies, which could depend on fuel costs, taxes, marketing course, quality of products, etc. In this case, the environmental data and information of current expenditures or energy loads, recorded by the greenhouse control system, could be used for long-term company management, on the one

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