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PII: S0272-8842(16)00031-6  
DOI: <http://dx.doi.org/10.1016/j.ceramint.2015.12.181>  
Reference: CERII1979

To appear in: *Ceramics International*

Received date: 13 April 2015  
Revised date: 31 December 2015  
Accepted date: 31 December 2015

Cite this article as: K. Shirvanimoghaddam, H. Khayyam, H. Abdizadeh, M. Karbalaee Akbari, A.H. Pakseresht, F. Abdi, A. Abbasi and M. Naebe, Effect of  $B_4C$ ,  $TiB_2$  and  $ZrSiO_4$  ceramic particles on mechanical properties of aluminium matrix composites: experimental investigation and predictive modelling *Ceramics International*, <http://dx.doi.org/10.1016/j.ceramint.2015.12.181>

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# Effect of B<sub>4</sub>C, TiB<sub>2</sub> and ZrSiO<sub>4</sub> ceramic particles on mechanical properties of aluminium matrix composites: experimental investigation and predictive modelling

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## Abstract

This paper focuses on the influence of processing temperature and inclusion of micron-sized B<sub>4</sub>C, TiB<sub>2</sub> and ZrSiO<sub>4</sub> on the mechanical performance of aluminium matrix composites fabricated through stir casting. The ceramic/aluminium composite could withstand greater external loads, due to interfacial ceramic/aluminium bonding effect on the movement of grain and twin boundaries. Based on experimental results, the tensile strength and hardness of ceramic reinforced composite are significantly increased. The maximum improvement is achieved through adding ZrSiO<sub>4</sub> and TiB<sub>2</sub>, which has led to 52% and 125% increase in tensile strength and hardness, respectively. To predict the effect of incorporating ceramic reinforcements on the mechanical properties of composites, experimental data of mechanical tests are used to create 3 models named Levenberg-Marquardt Algorithm (LMA) neural networks. The results show that the LMA- neural networks models have a high level of accuracy in the prediction of mechanical properties for ceramic reinforced-aluminium matrix composites.

**Keywords:** Composite Materials; Ceramic Reinforcement; ZrSiO<sub>4</sub>; TiB<sub>2</sub>; B<sub>4</sub>C; Mathematical Modelling.

## 1. Introduction

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