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Influence of laser power on orientation, microstructure and electrical performance of $YBa₂Cu₃O_{7-x}$ film prepared on (001) SrTiO₃ single crystal substrate by spray atomizing and coprecipitating laser chemical vapor deposition

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Abstract

 $YBa_2Cu_3O_{7-x}$ film was prepared on (001) SrTiO₃ single crystal substrate by spray atomizing and coprecipitating laser chemical vapor deposition. At laser power of 101–116 W (corresponding deposition temperature was 893–942 K), a-axis-oriented YBa₂Cu₃O_{7-x} film was prepared, which showed an epitaxial growth mode of $YBa_2Cu_3O_{7-x}$ [100]||SrTiO₃ [001] ($YBa_2Cu_3O_{7-x}$ [001]||SrTiO₃ [100]). The *a*-axisoriented YBa₂Cu₃O_{7-x} film had critical temperature of 75–82 K, with critical current density from 0 to 0.4 MA cm⁻². At laser power of 167–181 W (corresponding deposition temperature was 1093–1154 K), c-axis-oriented YBa₂Cu₃O_{7-x} film was obtained, whose epitaxial growth mode was YBa₂Cu₃O_{7x} [001] [SrTiO₃ [001] (YBa₂Cu₃O_{7x} [100] [SrTiO₃ [100]). A c-axis-oriented YBa₂Cu₃O_{7x} film prepared at a deposition rate of 14 μ m h⁻¹ showed a high critical temperature of 91 K and critical current density of 2.8 MA cm⁻². $© 2014 Elsevier Ltd and Techna Group S.r.l. All rights reserved.$

Keywords: YBa₂Cu₃O_{7-x} film; Laser chemical vapor deposition; SrTiO₃ single crystal

1. Introduction

For preparation of the second generation high-temperature superconducting $YBa_2Cu_3O_{7-x}$ (YBCO) film, various techniques such as metalorganic deposition using trifluoroacetates [\[1\]](#page--1-0), pulsed laser deposition [\[2\]](#page--1-0), sputtering [\[3\],](#page--1-0) molecular beam deposition [\[4\],](#page--1-0) and metalorganic chemical vapor deposition (MOCVD) [\[5](#page--1-0)–[8\]](#page--1-0) have been attempted. Among these techniques, the MOCVD has been considered as a promising approach due to advantages of environment-friendly preparation process, uniform coverage, high controllability for film composition, large area coating for substrate with complex shape and relatively high deposition rate [\[5](#page--1-0)–[8\]](#page--1-0). More importantly, in industrial application, the MOCVD is a kind of

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low-cost vacuum technique that is suitable for scaling up in continuous preparation by a belt driven reel-to-reel system [\[9\]](#page--1-0).

In order to make MOCVD a superior technique for preparation of YBCO film, several novel MOCVD-based techniques, for instance, plasma [\[10,11\],](#page--1-0) magnetic-field [\[12,13\]](#page--1-0) and laser [\[14,15\]](#page--1-0) enhanced MOCVD, have been developed, among which the laser enhanced MOCVD (abbreviated as laser CVD) is the most potential method in preparing YBCO film in the view point of industrial application. Because the laser CVD can prepare highly performed YBCO film at a significant high deposition rate (R_{den}) . The reason lies in greatly reduced reaction activation energy for precursor molecules by irradiation of laser beam [\[14,15\].](#page--1-0) In preparation of YBCO film, our group has taken the lead by using laser CVD and obtained high quality YBCO film at high R_{den} ranged from 57 to 101 μ m h⁻¹. The YBCO film was prepared by a laser CVD equipped with three heating tanks for solid precursors of Y(DPM)₃, Ba(DPM)₂ and Cu(DPM)₂ [\[14,15\].](#page--1-0) Composition of

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the YBCO film was controlled by adjusting heating temperature of the three precursor tanks. This laser CVD is applicable for laboratory research; however, it is unsuitable for industrial application. Because precise composition control of YBCO film by adjusting heating temperature of the three precursor tanks is extremely difficult. Another reason is that the heating tanks cannot supply continuous precursor gas for long deposition time due to small volume inside the tanks for solid precursor. Aiming to these problems, we have improved the laser CVD by developing a spray atomizing and coprecipitating liquid precursor supply system (termed SAC laser CVD) (Fig. 1). In the present study, we prepared YBCO film on (100) SrTiO₃ single crystal by the SAC laser CVD, and investigated influence of laser power on preferred orientation, epitaxial growth mode, crystallinity, in-plane orientation, microstructure and electrical performance of the YBCO film.

2. Experimental

(100)-Oriented SrTiO₃ single crystal (STO) was used as a substrate. Schematic of SAC laser CVD apparatus was shown in Fig. 1. A continuous wave Nd:YAG laser (1064 nm) with laser power (P_L) output up to 200 W was employed. Y(DPM)₃, $Ba(DPM)$ ₂ and $Cu(DPM)$ ₂ (DPM, dipivaloylmethanate) were mixed in a molar ratio of Y:Ba:Cu $= 1:2.0:3.0$ and then dissolved into Tetrahydrofuran (THF; C_4H_8O) with a Y (DPM) ₃ concentration of 0.01 mol L^{-c}. Supply rate of the solution was 1.0×10^{-5} L/s⁻¹. Flow rates of Ar and O₂ gases were 1.52 Pa m^3 s⁻¹ and 0.85 Pa m^3 s⁻¹, respectively. Preheating temperature for substrate was 923 K. Deposition temperature (T_{dep}) was measured with a thermocouple at the back side of the substrate. Total pressure of reaction chamber was 800 Pa and deposition time was 60 s.

Phase of YBCO film was measured by X-ray diffraction (XRD; Rigaku RAD-2C). Crystallinity of YBCO film was evaluated by the full-width at half-maximum (FWHM) of the ω -scan (rocking curve) on the (005) reflection. In-plane orientation of YBCO film was evaluated by the FWHM of the ϕ -scan on the (103) reflection, which was measured by pole-figure X-ray diffractometer (XRD; Rigaku Ultima IV). Microstructure was observed by field-emission scanning electron microscope (FESEM; JEOL JSM-7500F). Schematic of epitaxial growth mode of YBCO film was drawn by the VESTA software package [\[16\]](#page--1-0). Composition of YBCO film was measured by inductively coupled plasma (ICP-AES; Simadzu ICPS-7510). Electrical conductivity was measured at temperature from 30 to 300 K by dc four-probe method.

Fig. 1. Schematic of SAC laser CVD apparatus.

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