

Preparation and characterization of mesoporous MO₂ (M = Ti, Ce, Zr, and Hf) nanopowders by a modified sol–gel method

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Abstract

Mesoporous high surface area and high crystallinity MO₂ powders (TiO₂, CeO₂, ZrO₂, and HfO₂) were synthesized by a modified sol–gel method using laurylamine hydrochloride, metal alkoxide and acetylacetone. The prepared MO₂ powders, characterized by XRD, nitrogen adsorption isotherm, SEM, TEM, and SAED, had crystalline size of about 5–15 nm, specific surface area of 44–80 m²/g, and a narrow pore size distribution with average pore diameter of about 3–6 nm. This synthesis method provides a new simple route to fabricate nanostructured materials under mild conditions.

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Keywords: Mesoporous oxides; Characterization; Sol–gel; Mild conditions

1. Introduction

Metal oxides with wide or moderate band gap, such as TiO₂, CeO₂, ZrO₂, and HfO₂, have been widely used for various applications like semiconductor materials in dye-sensitized solar cell, catalysts, fuel cells, resistors, gas sensors, transparent optical device, and optical coatings [1–8]. Their functional properties are influenced by many factors such as crystallinity, particle size, surface area, and preparation [8–13]. In previous works, mesoporous TiO₂-based nanopowders with pore size about 5 nm were synthesized by a modified sol–gel method in aqueous phase using a surfactant-assisted process, offering a high photocatalytic activity [11]. This process has also been applied to a semiconductive material in dye-sensitized solar cells [12–15].

In this study, the surfactant-assisted process has been expanded to prepare other metal oxides. Mesoporous CeO₂, ZrO₂, HfO₂, as well as TiO₂ were synthesized using

laurylamine hydrochloride (LAHC)/metal alkoxide modified with acetylacetone (ACA) system. The nanopowders characteristics will be reported.

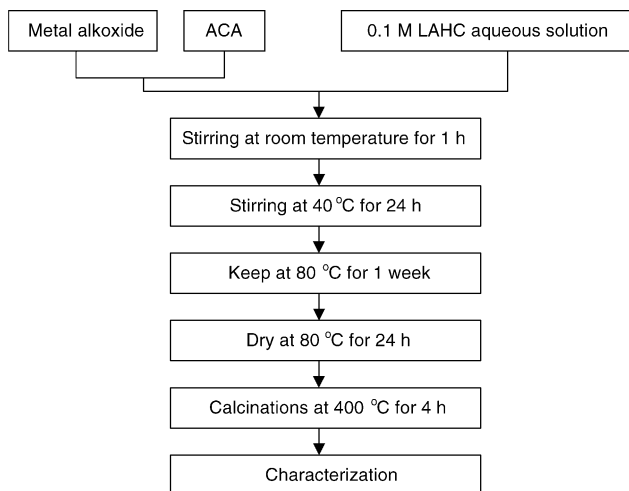
2. Experimental

For mesoporous TiO₂ preparation, tetraisopropylorthotitanate (TIPT, Tokyo Chemical Industry Co., Ltd.) was mixed with the same mole of ACA (Nacalai Tesque, Inc.) to slowdown the hydrolysis and the condensation reactions [11–13]. Subsequently, 0.1 M LAHC (Tokyo Chemical Industry Co.) aqueous solution (as the surfactant, pH 4–4.5) was added in the solution (molar ratio of TIPT to LAHC was 4), and it was stirred at room temperature for 1 h. After kept stirring at 40 °C for 24 h, it was put into an oven at 80 °C for 1 week. The alcohol by-product was removed by drying at 80 °C for 24 h, followed by calcinations at 400 °C for 4 h (Fig. 1). Mesoporous CeO₂, ZrO₂, and HfO₂ nanopowders were synthesized using the same route of TiO₂ by changing alkoxide precursors (Table 1).

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Table 1
Physicochemical properties of the prepared metal oxides calcined at 400 °C for 4 h

Oxide	Inorganic precursor	Crystalline structure	Crystalline size (nm)	Pore size (nm)	Pore volume (cm ³ /g)	Surface area (m ² /g)
TiO ₂	Ti(OCH(CH ₃) ₂) ₄	Tetragonal (anatase)	7–15	5–6	0.197	80
CeO ₂	Ce(O(CH ₂) ₃ CH ₃) ₄	Cubic (fluorite-type)	5–10	3–4	0.113	73
ZrO ₂	Zr(O(CH ₂) ₃ CH ₃) ₄	Tetragonal	7–15	3–4	0.063	72
HfO ₂	Hf(O(CH ₂) ₃ CH ₃) ₄	Monoclinic	7–15	3–5	0.057	44



Condition: [Metal alkoxide] / [ACA] = 1, [Metal alkoxide] / [LAHC] = 4

Fig. 1. Flow sheet of processing steps.

The crystalline structure of samples was evaluated by X-ray diffraction (XRD, RIGAKU RINT 2100). The microstructure of the prepared materials was analyzed by scanning electron microscopy (SEM, JEOL JSM-6500FE), transmission electron microscopy (TEM, JEOL JEM-200CX), and selected-area electron diffraction (SAED). The nitrogen adsorption isotherm and Brunauer–Emmett–Teller (BET) specific surface area of materials, which were outgassed overnight at 200 °C, were measured with BEL Japan BELSORP-18 Plus equipment.

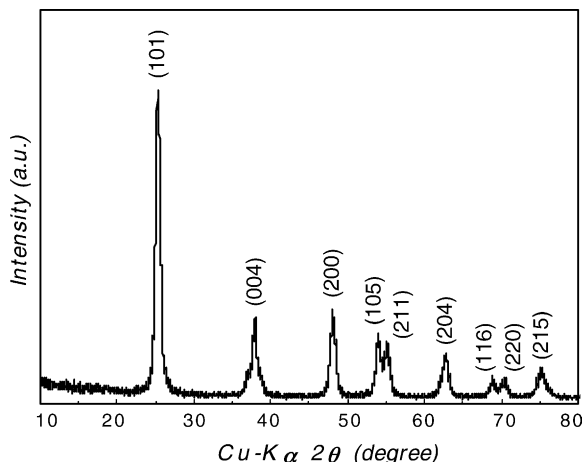


Fig. 2. X-ray diffraction pattern of TiO₂ calcined at 400 °C for 4 h.

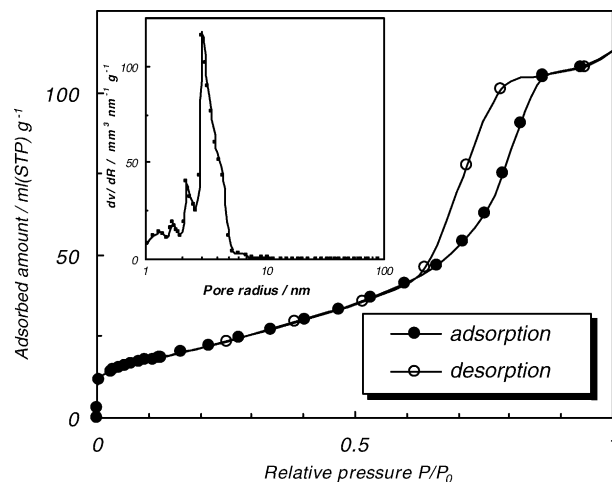


Fig. 3. Nitrogen adsorption isotherm pattern of TiO₂ calcined at 400 °C for 4 h, and the pore size distribution of sample with pore diameter about 5–6 nm (inset).

3. Results and discussion

3.1. Mesoporous TiO₂

The X-ray diffraction pattern of the TiO₂ sample calcined at 400 °C for 4 h, demonstrated the formation of anatase phase as shown in Fig. 2. The peaks were rather sharp, which indicated relatively high crystallinity.

Fig. 3 gives the nitrogen adsorption isotherm of the TiO₂ sample calcined at 400 °C for 4 h, which shows a typical

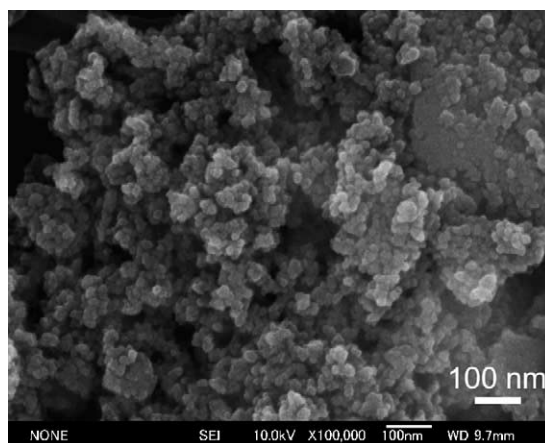


Fig. 4. SEM image of TiO₂ calcined at 400 °C for 4 h.

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